

Sustainable Chemistry by Catalytic Design

AERI Seminar, July 2010

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Major Goals of Catalysis:

Environmentally benign (“green”) synthetic processes

Energy-related catalysis:

water splitting

CO₂ conversion

hydrogen from biomass

hydrogen storage

Synthesis based on inert molecules:

Hydrocarbons

N₂

CO₂

Environment, Energy, Economy



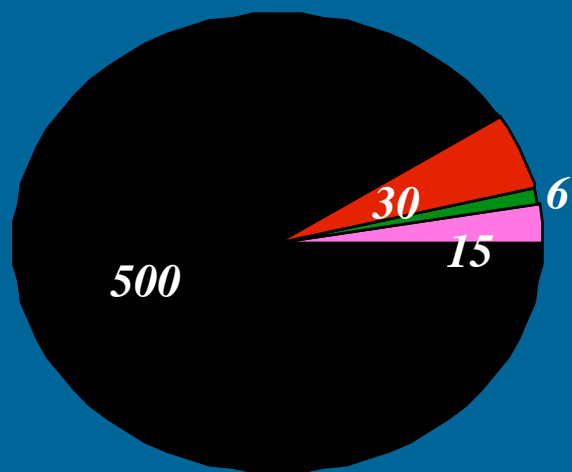
“Valley of the Drums” Louisville, Kentucky



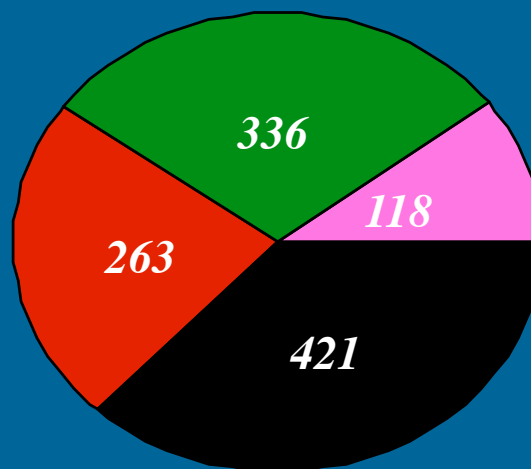
Chemicals - Facts and Figures

Annual – Worldwide (year 2000)

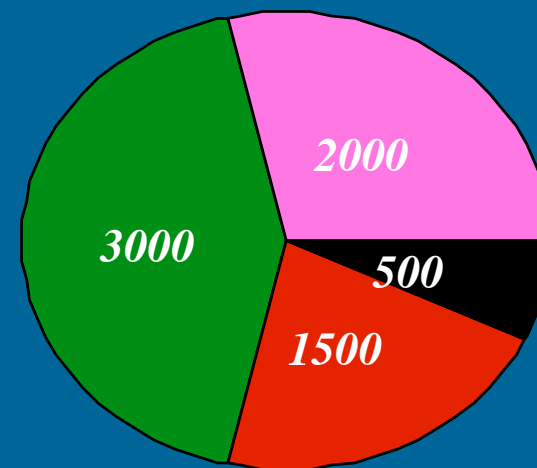
*Production
(Million tons)*



Sales (\$ Billions)



*Waste
(Million tons)*



■ *Basic Chemicals*

■ *Specialty Chemicals*

■ *Pharmaceuticals
and Agrichemicals*

■ *Consumer Products*

“Key green chemistry research areas—a perspective from pharmaceutical manufacturers”

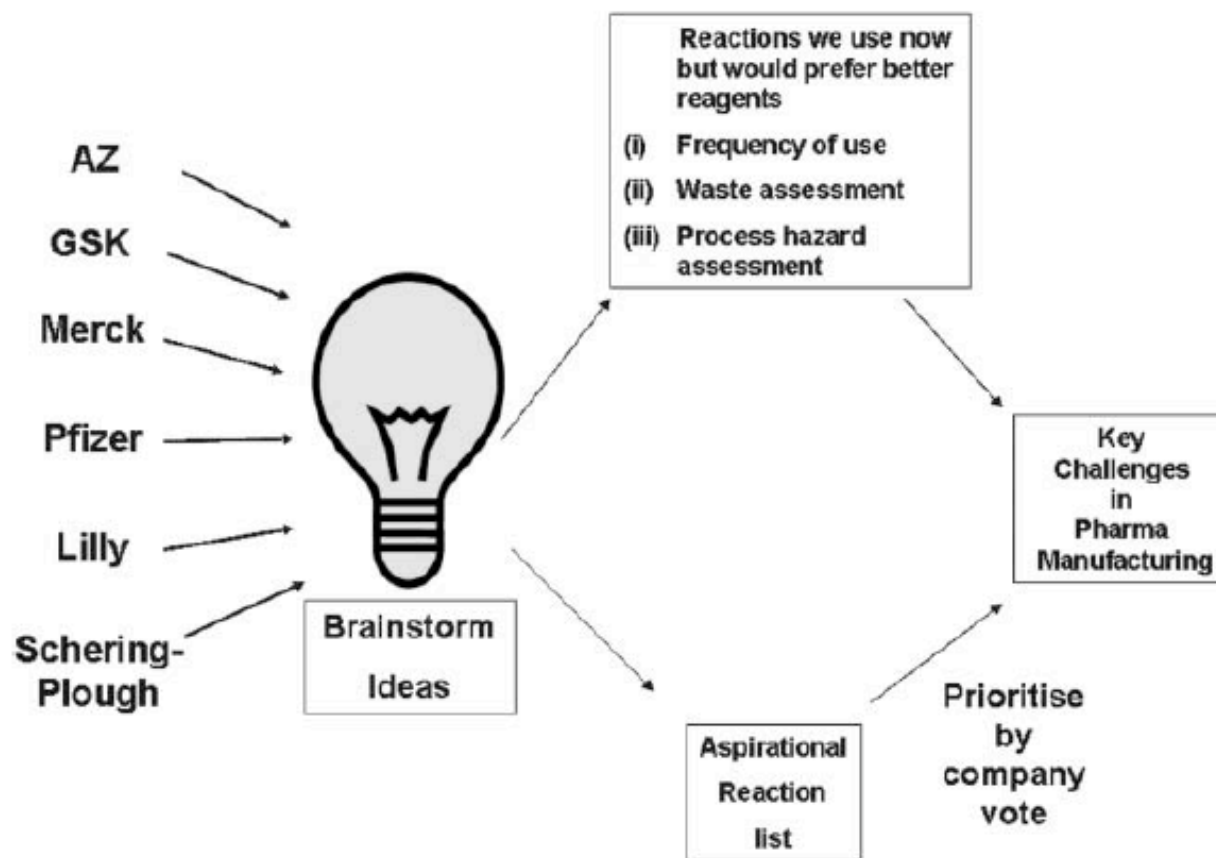


Fig. 1 The process for identifying and agreeing on the key research areas.

D. J. C. Constable, P. J. Dunn, J. D. Hayler, G. R. Humphrey, J. L. Leazer, Jr., R. J. Linderman, K. Lorenz, J. Manley, B. A. Pearlman, Wells, A. Zaks, T. Y. Zhang, *Green Chem.* **2007**, *9*, 411

Reactions in strong need

Reactions companies use now but would strongly prefer better reagents

<i>Research area</i>	<i>Votes</i>
Amide formation avoiding poor atom economy reagents	6
OH activation for nucleophilic substitution	5
Reduction of amides without hydride reagents	4
Oxidation/Epoxidation methods without the use of chlorinated solvents	4
Safer and more environmentally friendly Mitsunobu reactions	3
Friedel-Crafts reaction on unactivated systems	2
Nitrations	2

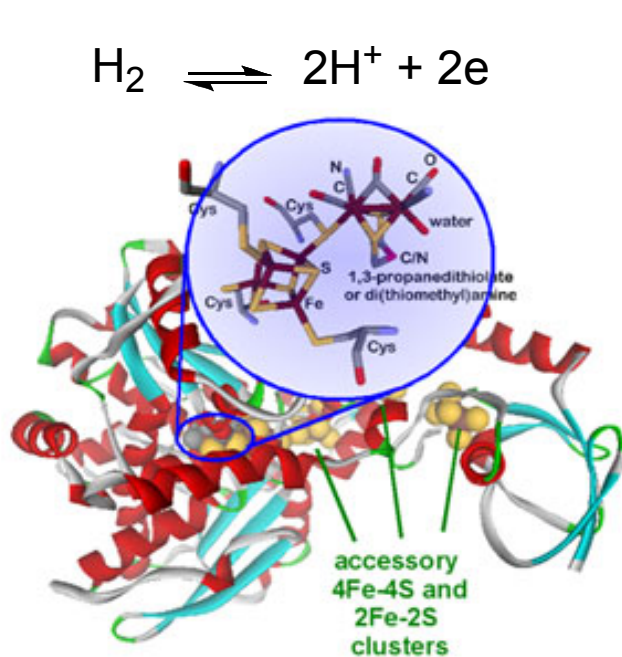
D. J. C. Constable, P. J. Dunn, J. D. Hayler, G. R. Humphrey, J. L. Leazer, Jr., R. J. Linderman, K. Lorenz, J. Manley, B. A. Pearlman, Wells, A. Zaks, T. Y. Zhang, *Green Chem.* **2007**, *9*, 411

Catalytic design is essential

**Needed: New modes of bond
breaking and making**

Approach: Metal-ligand cooperation

Metal-Ligand Cooperation: Hydrogenase



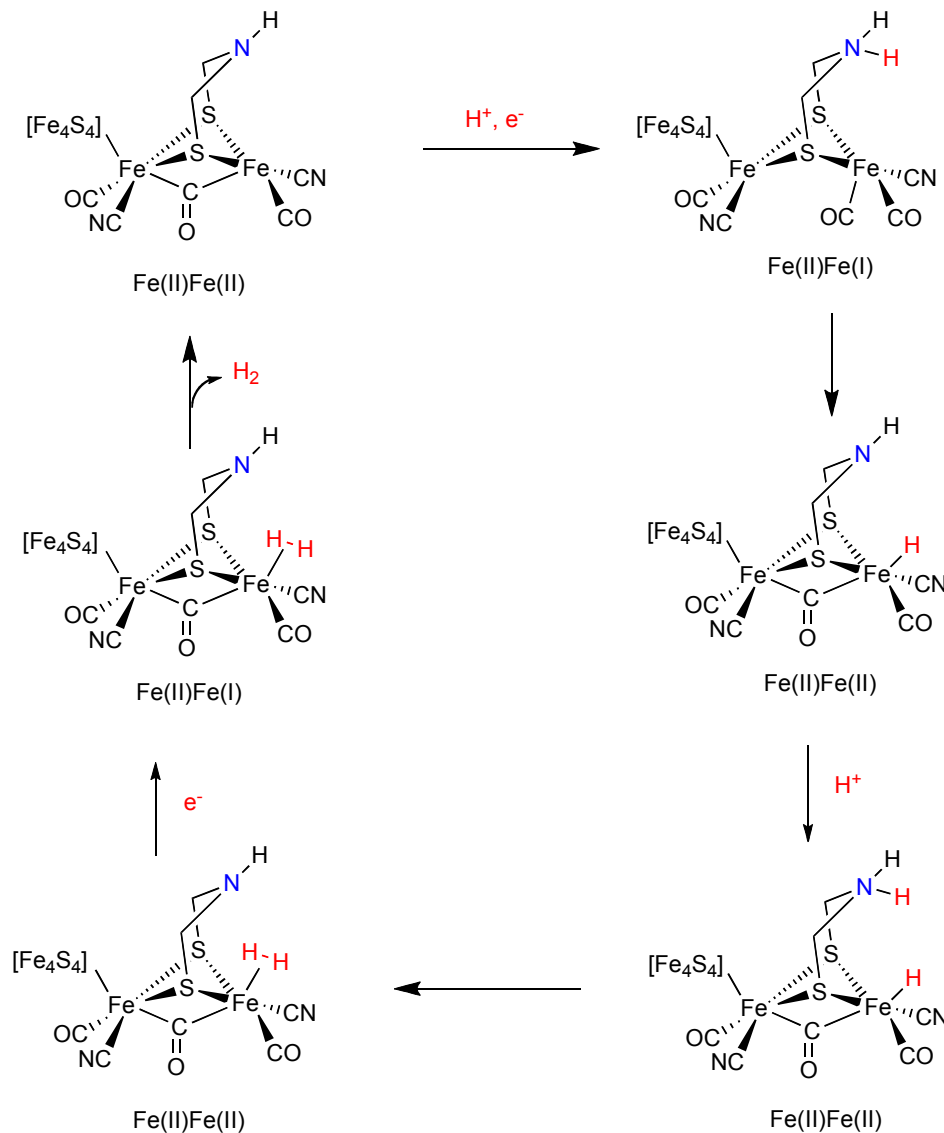
FeFe-hydrogenase
from *Clostridium pasteurianum*

Structure:

Peters, J. W. et al. *Science* **1998**, 282, 185

Nicolet, Y. et al. *Struct. Fold Des.* **1999**, 7, 13.

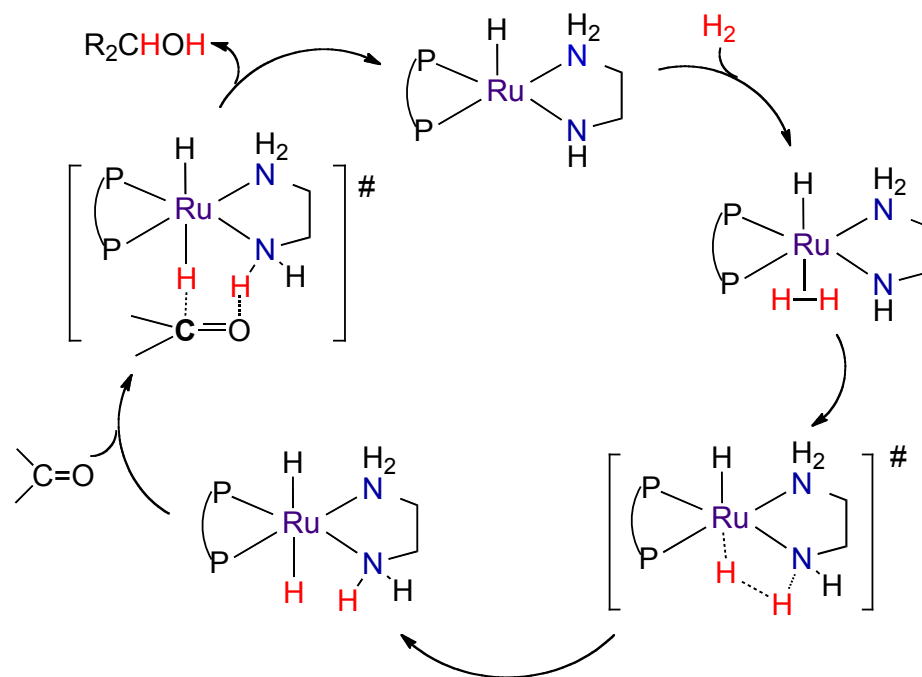
Pioneering studies on Fe-S Clusters: R. H. Holm



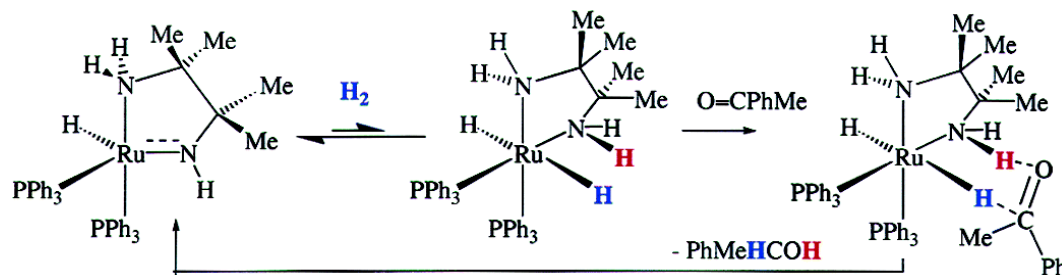
Proposed mechanism (DFT): Liu, Z-P. et al, *JACS* **2002**, 124, 5175; M. B. Hall et al, *JACS* **2001**, 123, 3828; L. de Gioia et al, *Inorg. Chem.* **2007**, 46, 5911

Metal-Ligand Cooperation: Hydrogenation of Polar Bonds

Noyori's catalysts

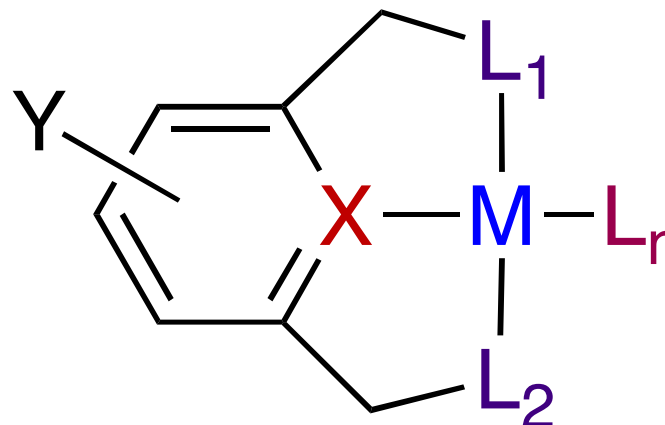
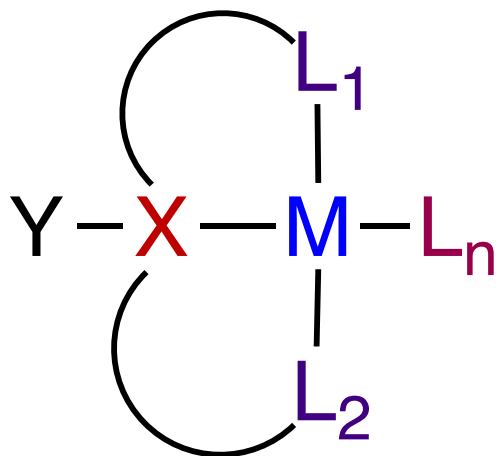


Review: R. Noyori and T. Ohkuma *Angew. Chem. Int. Ed.* **2001**, 40, 40.



R. H. Morris *et al*, *JACS* **2002**, 124, 15104 (scheme copied from this reference): Turnover-limiting step: heterolytic H₂ splitting

“Pincer” Complexes



Bond activation
Mechanisms
Catalysis
Unusual complexes

Reviews:

D. Milstein, *Topics in Catalysis*, **2010**, 53, 915

K. J. Szabo, *Synlett* **2006**, 6, 811

M.E. Van der Boom and D. Milstein, *Chem. Rev.* **2003**, 103, 1759

J. T. Singleton, *Tetrahedron*, **2003**, 59, 1837

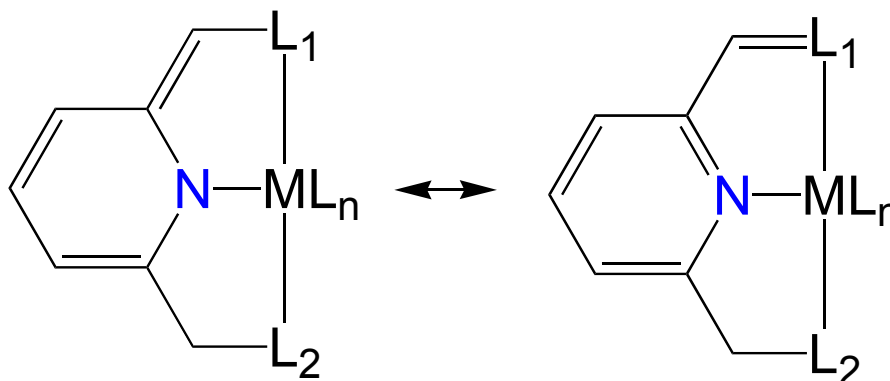
A. Vigalok and D. Milstein, *Accts. Chem. Res.* **2001**, 34, 798

M. Albrecht and G. Van Koten, *Angew Chem. Int. Ed.* **2001**, 40, 3750

B. Rybtchinski and D. Milstein, *Angew Chem. Int. Ed.* **1999**, 38, 870

C.M. Jensen, *Chem. Comm.* **1999**, 2443

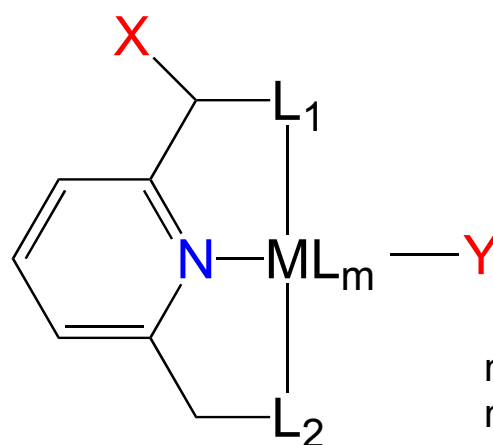
New Mode of Bond Activation: Metal-Ligand Cooperation by Pincer Complexes



$X-Y$
aromatization

Low pyridine *trans* effect and influence
Acidity of benzylic H

Resonance energy:
Benzene: 36 kcal/mol
Pyridine: 28 kcal/mol

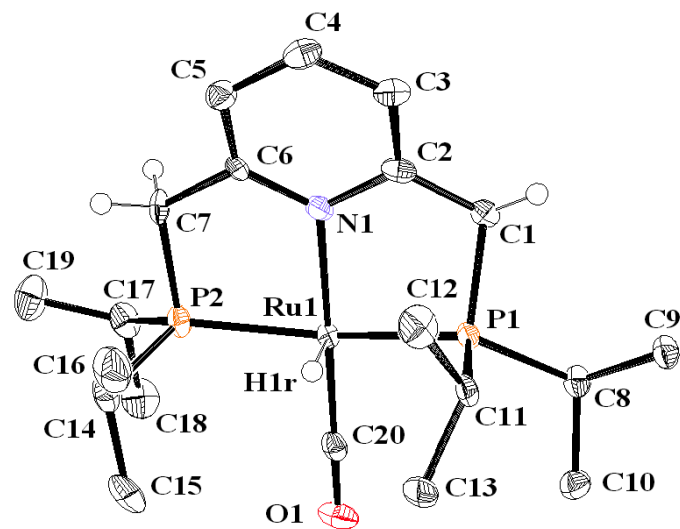
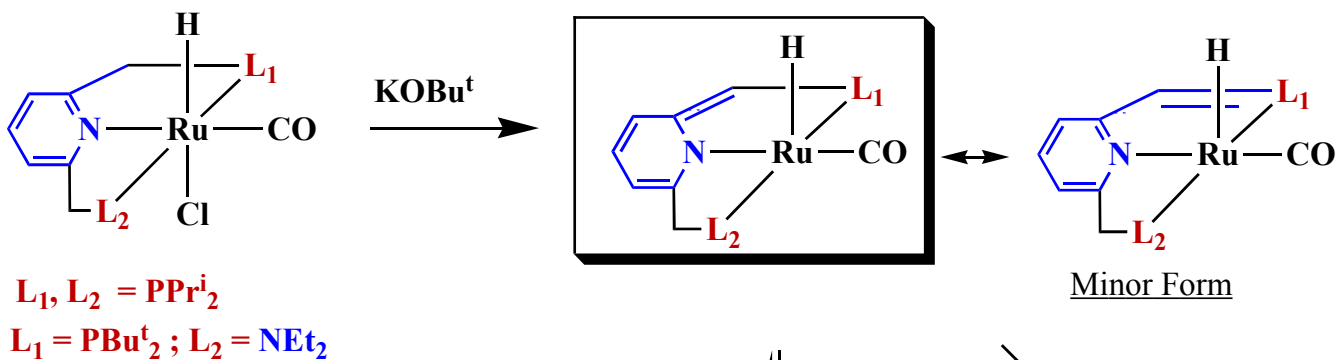


Bonds activated:
C-H, H-H, N-H, O-H

no overall change in
metal oxidation state

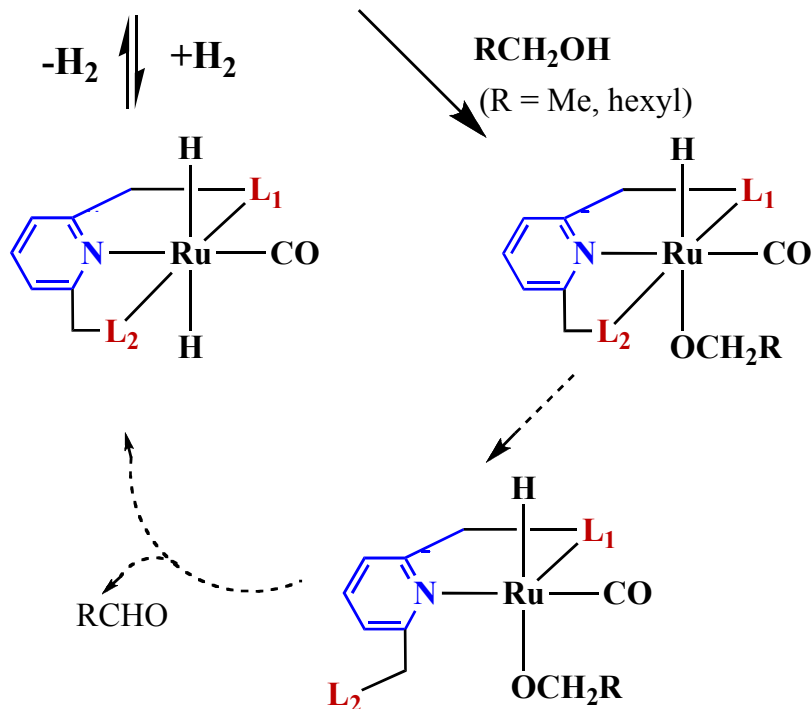
O-H Bonds

Development of a Ru Dehydrogenation Catalyst



C1-C2 1.450
C7-C6 1.552

C1-P1 1.803
C7-P2 1.843



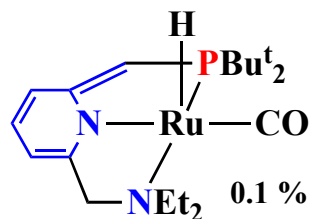
J. Zhang

Efficient alcohol dehydrogenation to esters



R = alkyl, aryl

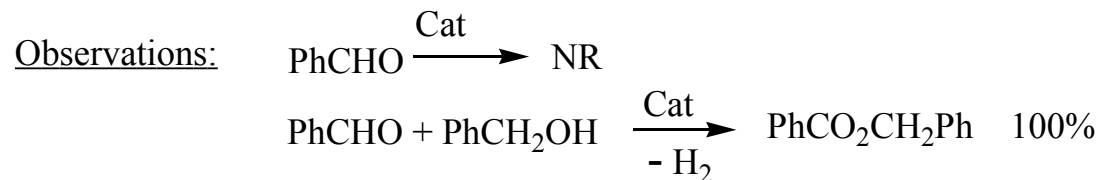
Catalyst



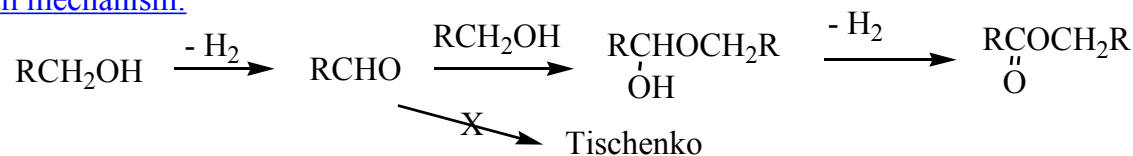
(PNP complex much less effective)

			<u>Ester %</u>	<u>Aldehyde %</u>
1- Butanol	117 °C	5 hrs	90	0.5
1- Hexanol	115 °C	6 hrs	99	0
Benzyl alcohol	115 °C	4 hrs	92	1

Neutral conditions
No waste
High efficiency

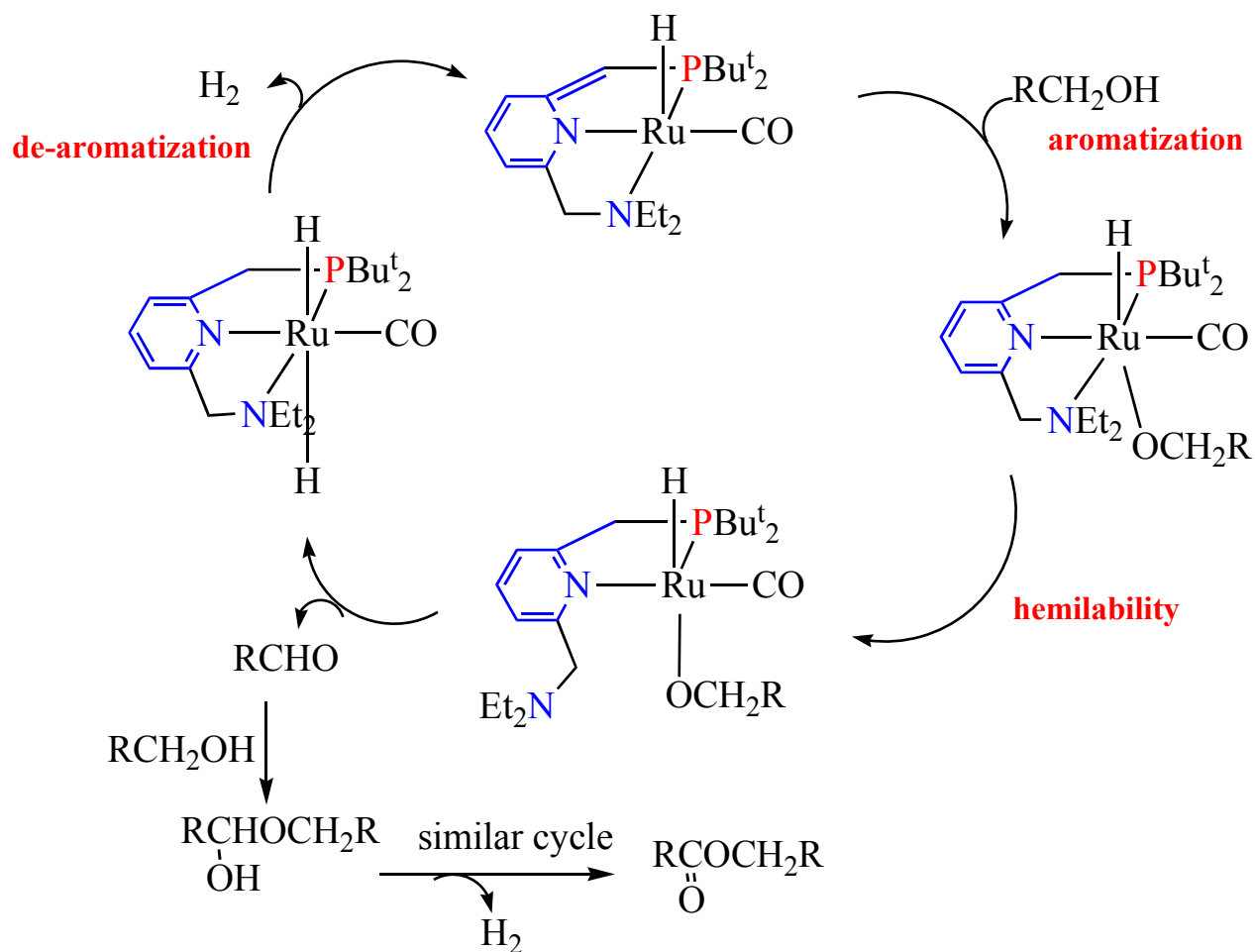


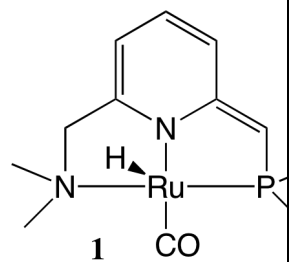
Overall mechanism:



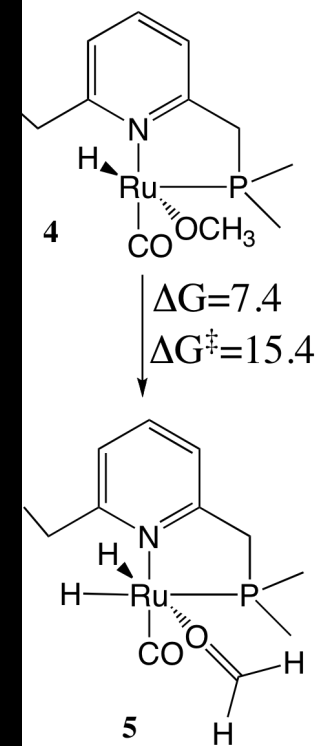
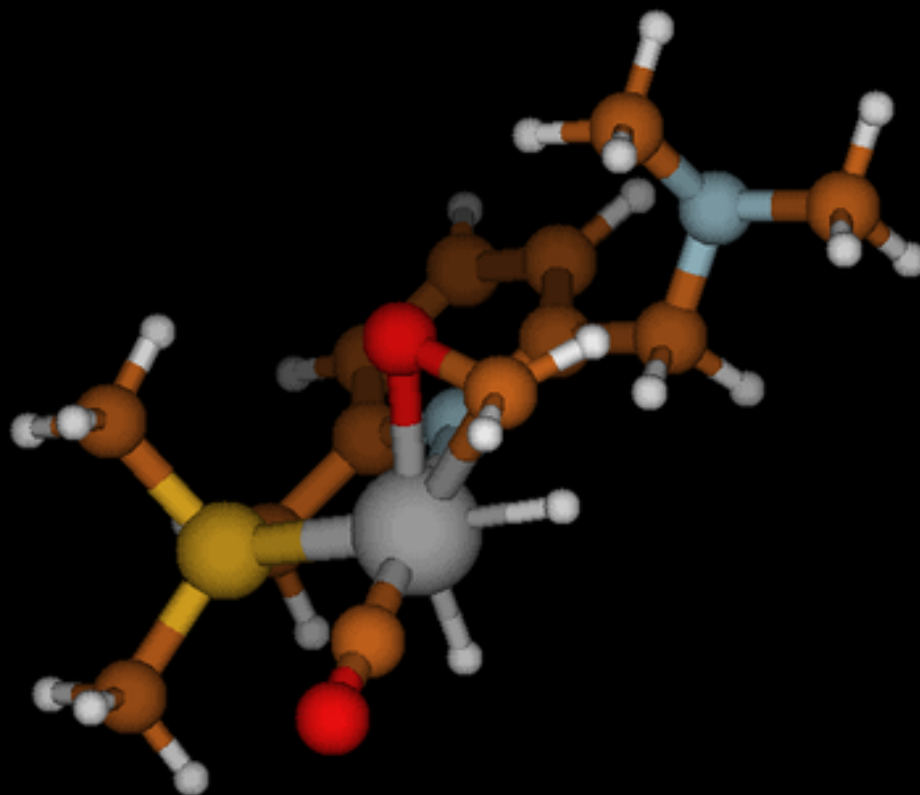
J. Zhang

Mechanism: aromatization / dearomatization and hemilability

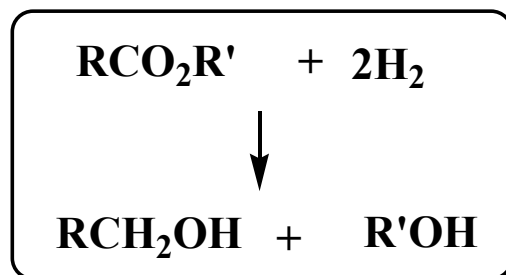




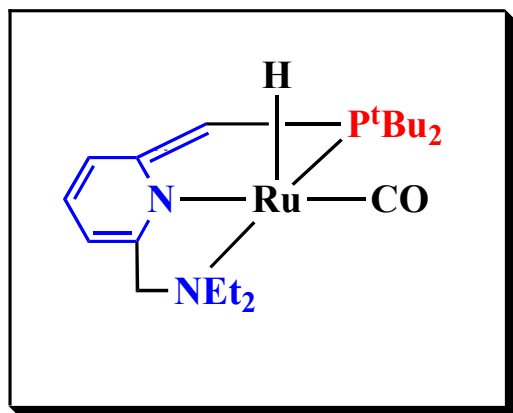
M. Iron



Ester Hydrogenation



Catalyst:



5 atm H₂ 1% catalyst

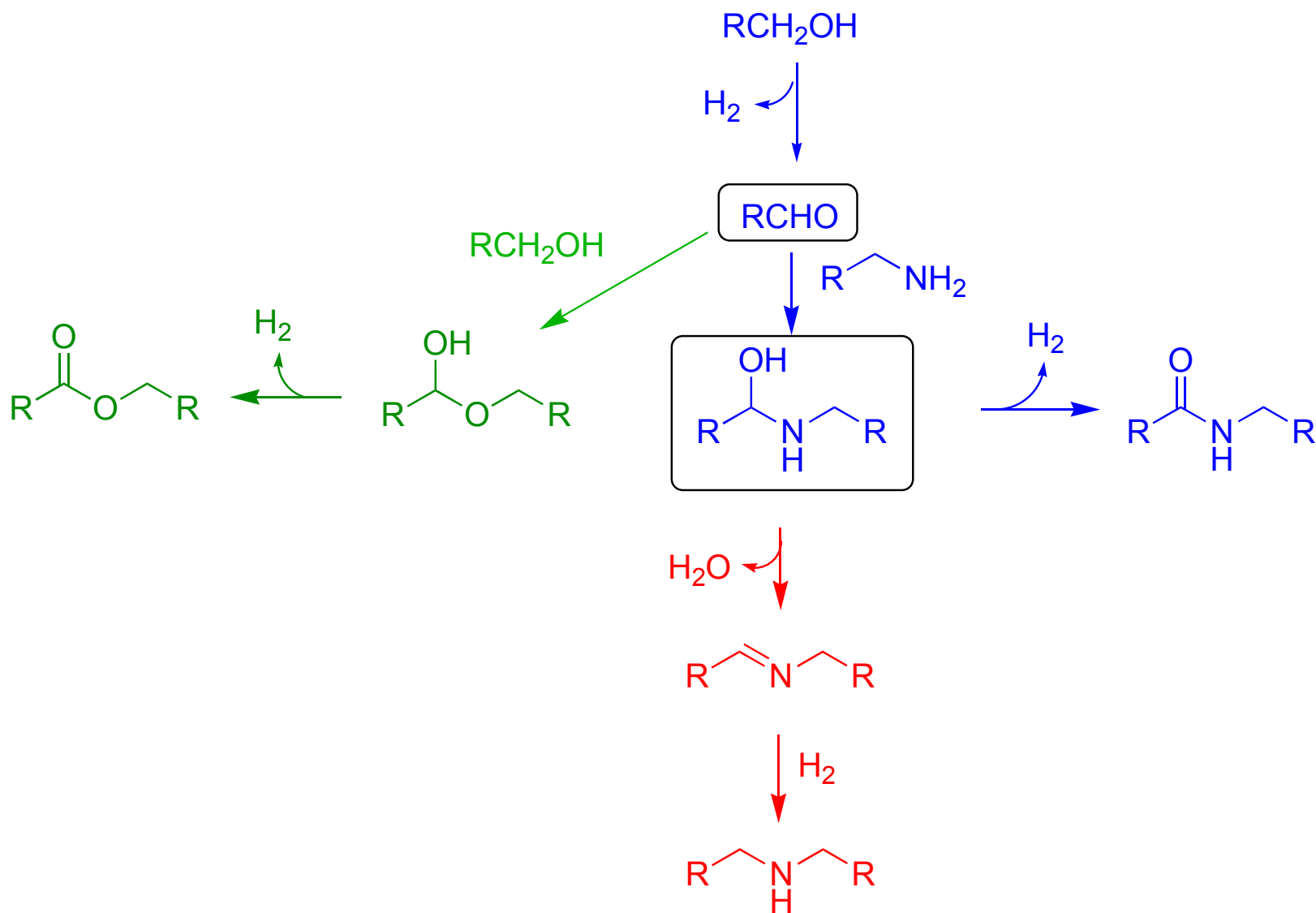
J. Zhang

Angew. Chem. Int. Ed.,

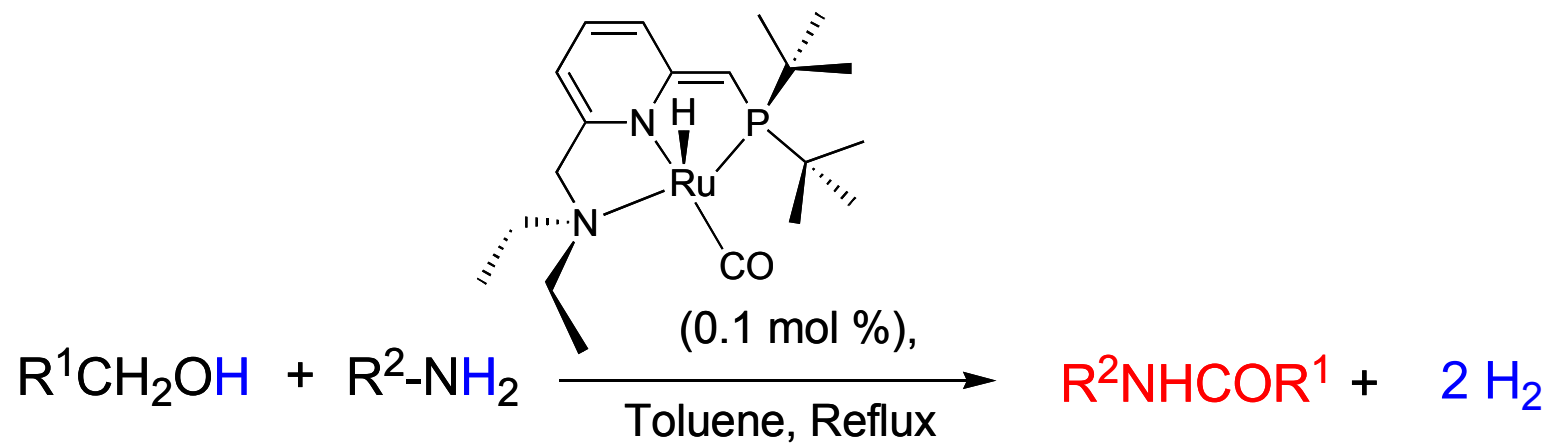
2006, 45, 1113

Ester	Time (hr)	Temp. (°C)	Conversion (%)	Products (yield %)
Ethyl benzoate	4	115	99.2	Benzyl alcohol (96); Ethanol (99) ^c
Hexyl hexanoate	5	115	82.2	1-Hexanol (82.2)
Benzyl benzoate	7	115	98.5	Benzyl alcohol (98)
Methyl benzoate	4	115	100	Benzyl alcohol (97); Methanol (100)
Ethyl butyrate	4	115	100	1-Butanol (98); Ethanol (98.6)
Ethyl acetate	12	115	86	Ethanol (85.6)
t-Butyl acetate	24	115	10.5	Ethanol (10.5); t-Butanol (10.5)
Dimethyl terephthalate	5	115	100	1,4-Dimethanolbenzene (97); Methanol (100)

Coupling of alcohols with amines?



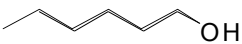
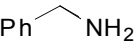
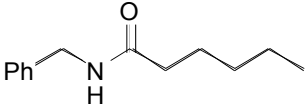
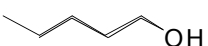
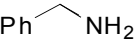
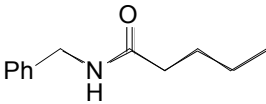
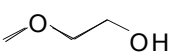
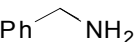
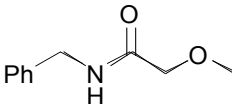
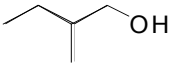
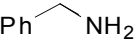
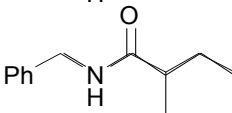
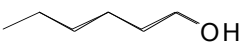
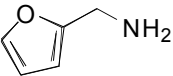
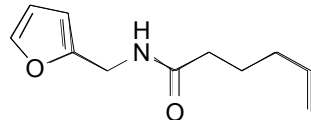
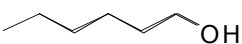
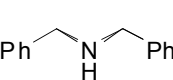
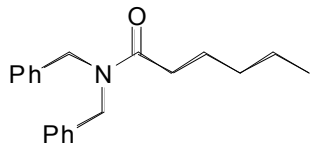
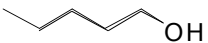
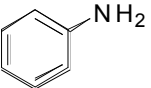
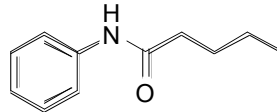
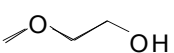
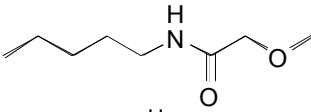
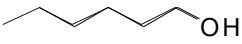
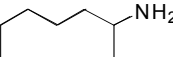
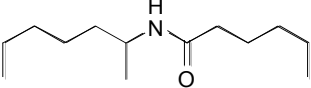
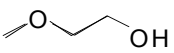
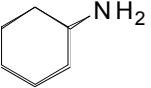
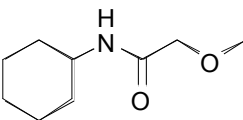
A New Way to Form the Amide Bond



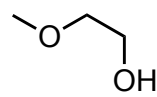
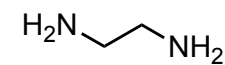
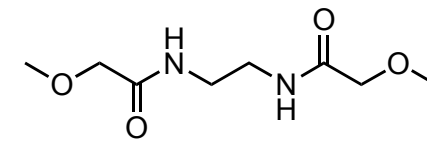
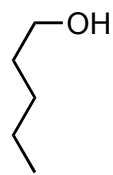
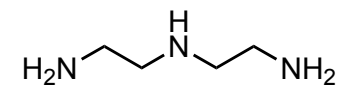
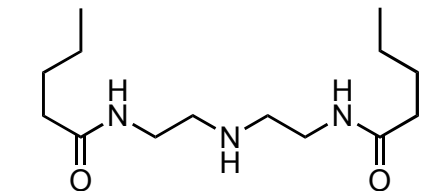
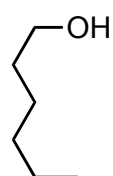
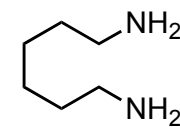
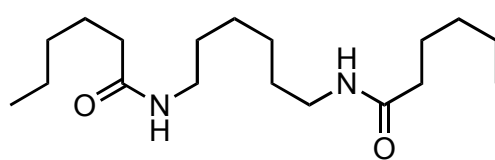
Neutral conditions
No waste
High yield
High turnover

C. Gunanathan, Y. Ben-David, D. Milstein *Science*, **2007**, 317, 790

Amide Synthesis

Entry	R ¹ CH ₂ OH	R ² NH ₂	Time (h)	Amides	Yield [†] (%)
1			7		96
2			7		97
3			9		99
4			12		70 [‡]
5			8		78 [‡]
6			8		0 [‡]
7			8		58 [‡]
8			8		99
9			8		72 [‡]
10			8		99

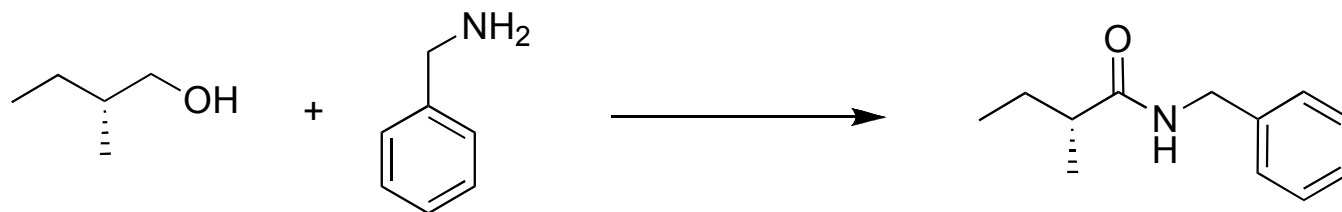
Chemoselective *Bis-Amidation*

Alcohol	Diamine	Bisamide	Yield (%)
			99
			88
			95

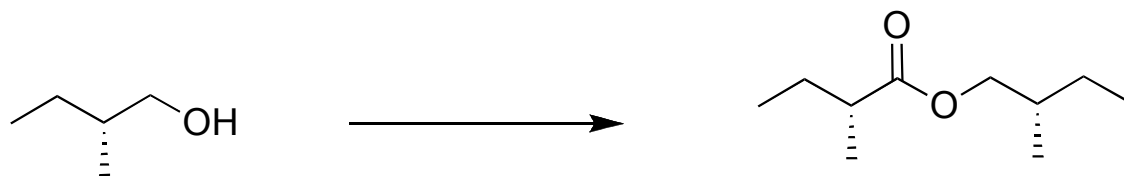
Selective to primary amines

C. Gunanathan

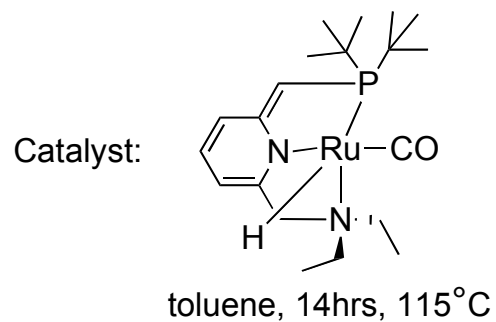
No Racemization



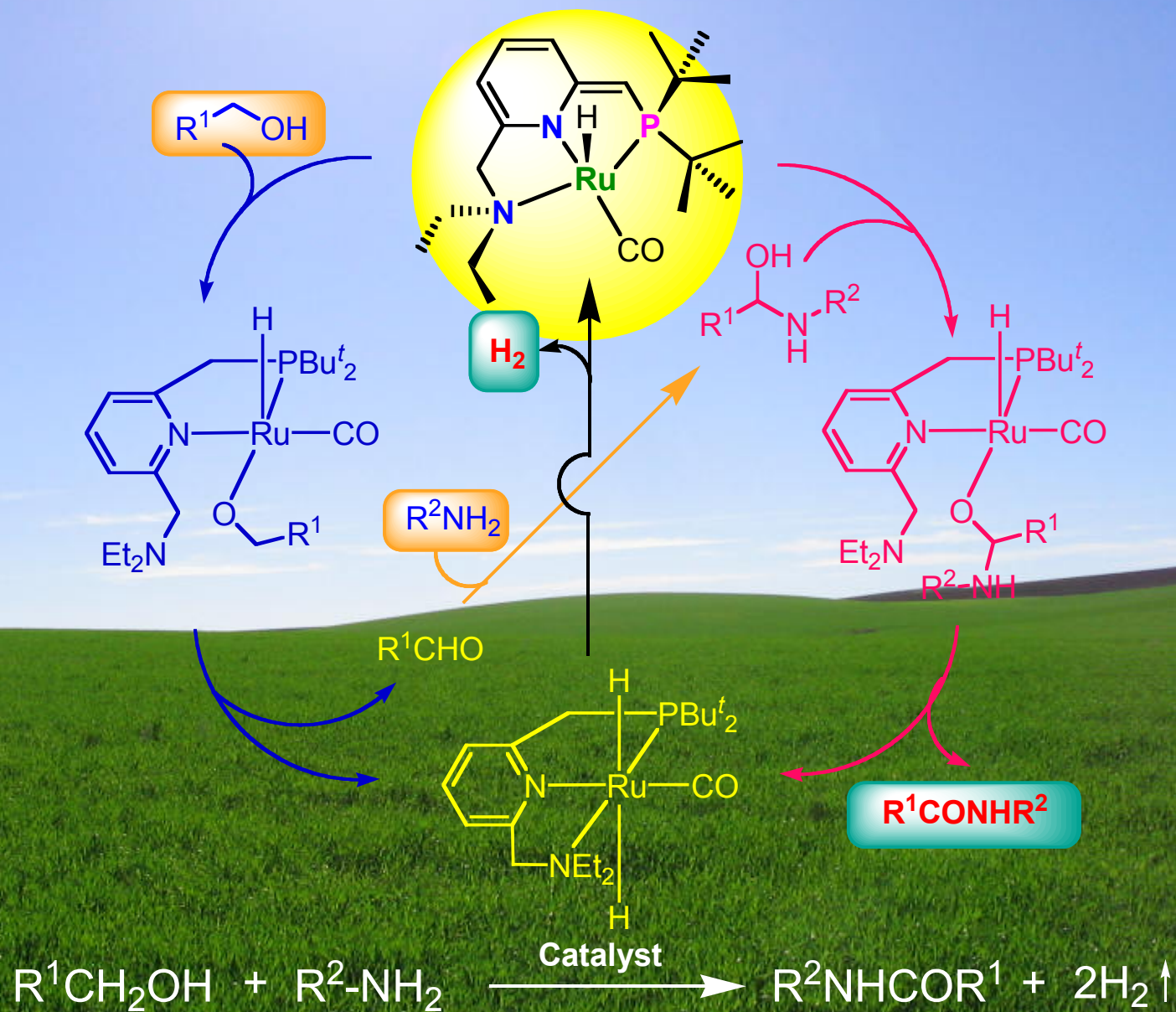
80% isolated yield
specific rotation
 $[\alpha]_D^{20} = +17.2^\circ$



84% isolated yield
specific rotation
 $[\alpha]_D^{20} = +14.2^\circ$

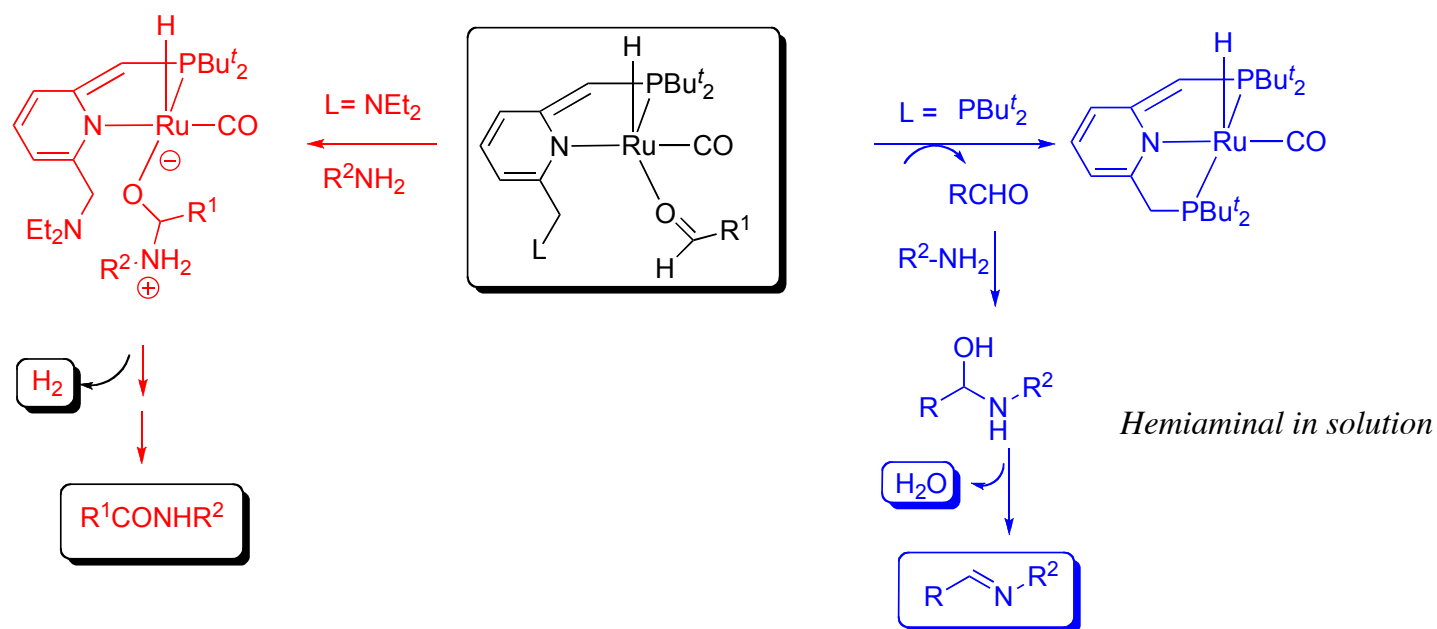
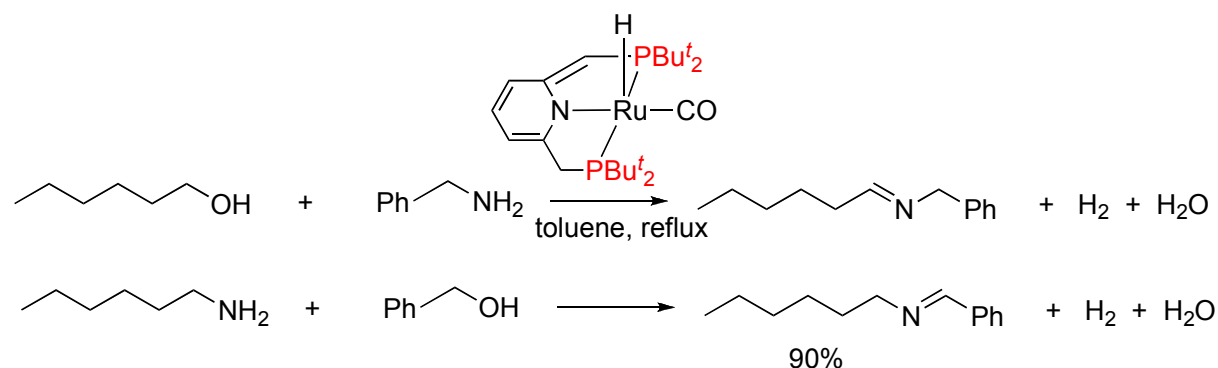


B. Gnanaprakasam

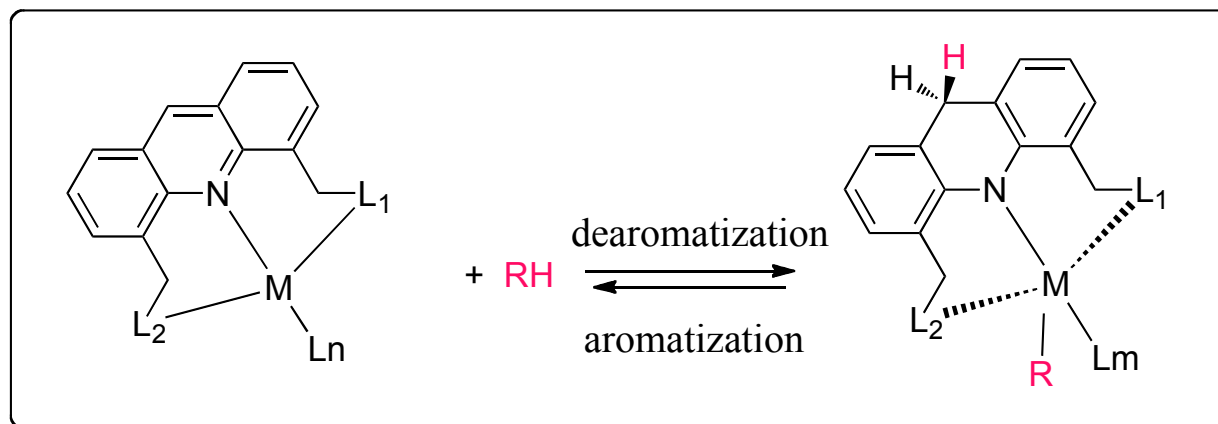


clean, high yield, high turnover, neutral conditions

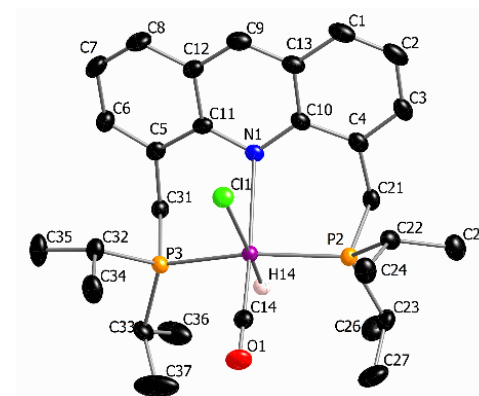
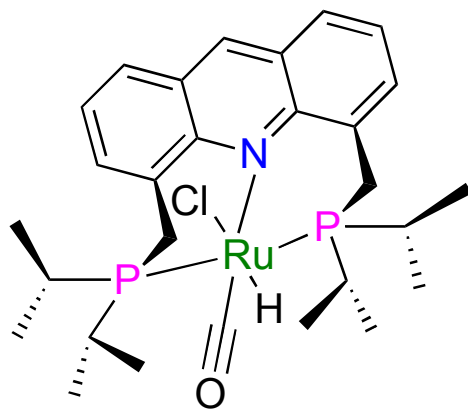
“Minor” Change- Different Reaction: Imines and H₂ from Alcohols and Amines



Acridine-Pincer Based Bond Activation



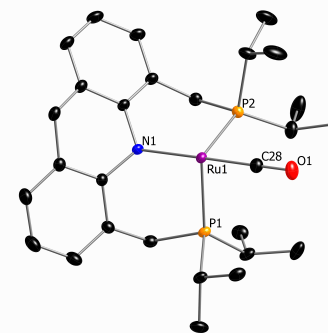
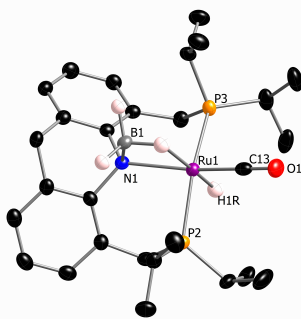
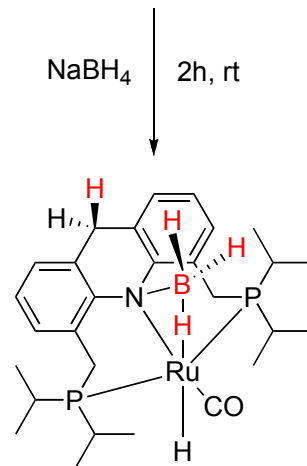
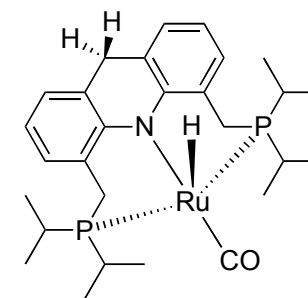
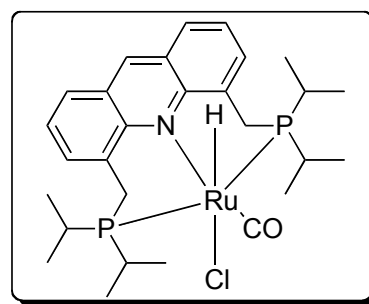
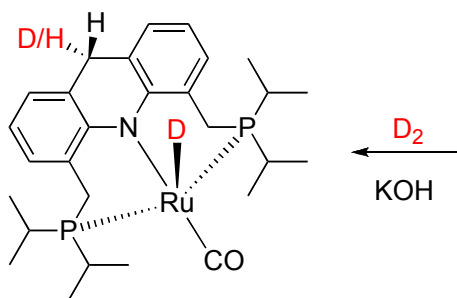
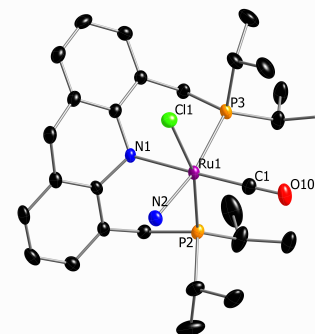
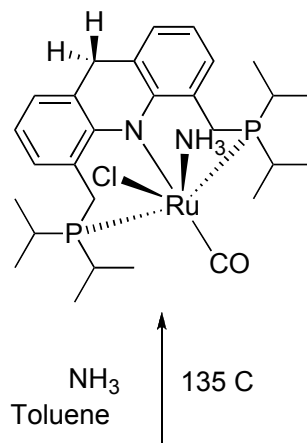
*Long, "hemilabile" M-N bond
Position 9 is susceptible to nucleophilic attack*



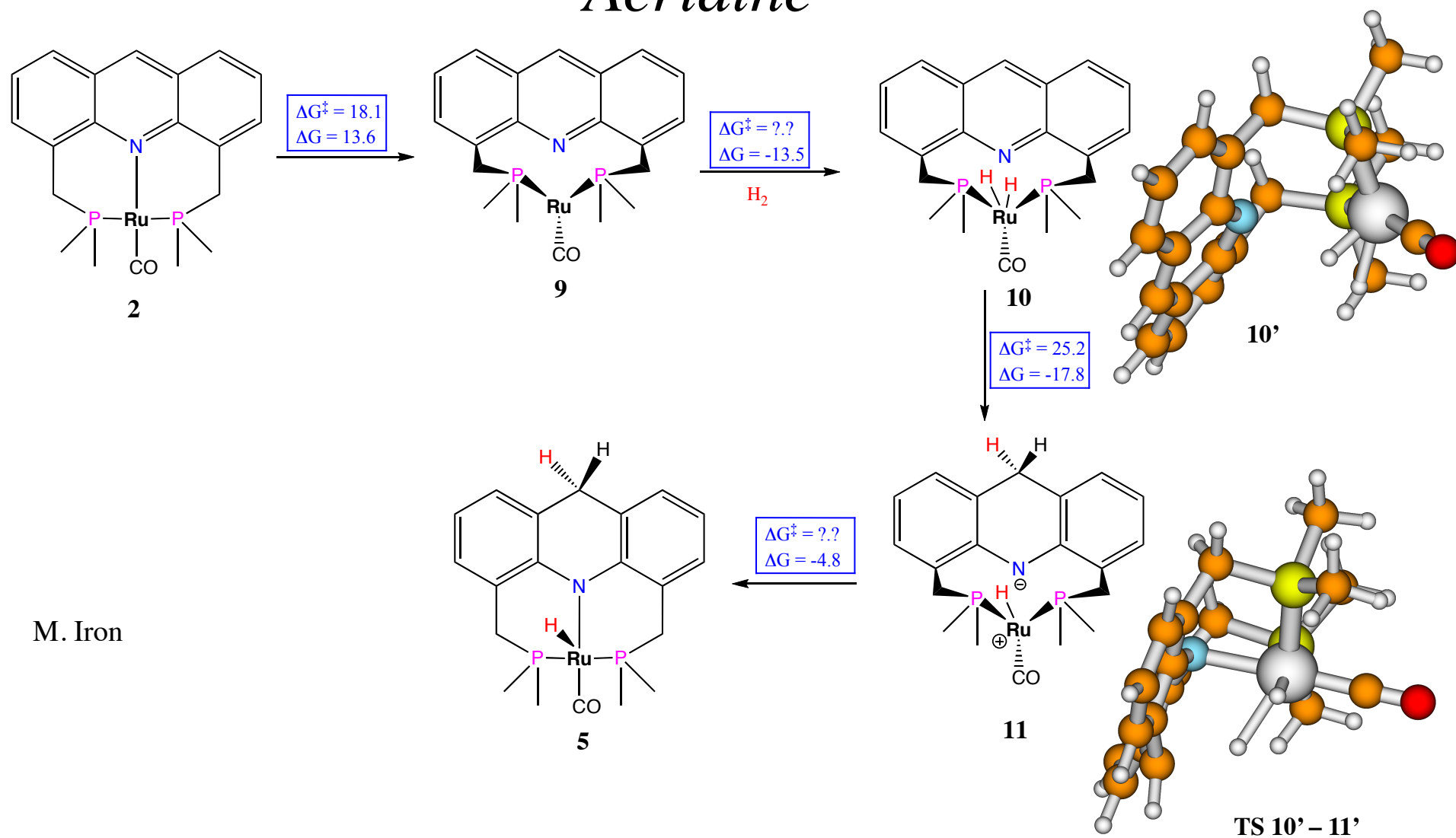
Middle aryl ring: boat-shaped, 167.6°
dihedral angle. Ru-N 2.479 Å

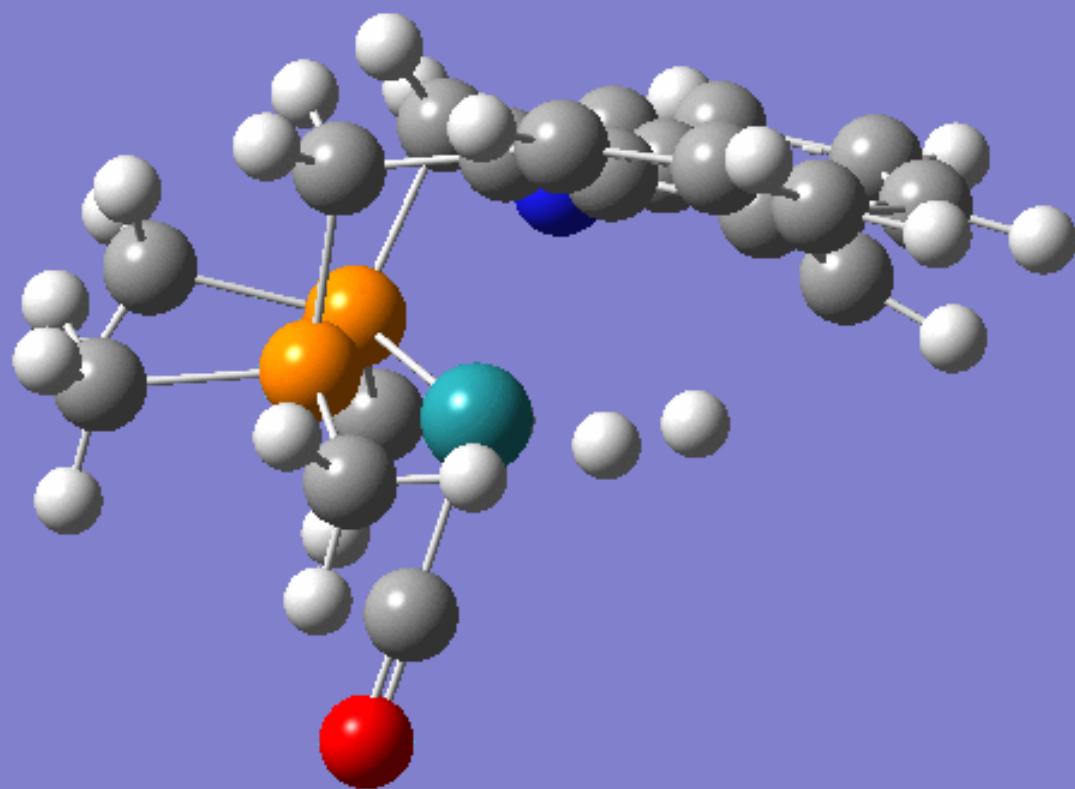
Reactions of Acridine-Based Complex

C. Gunanathan, B. Gnanaprakasam

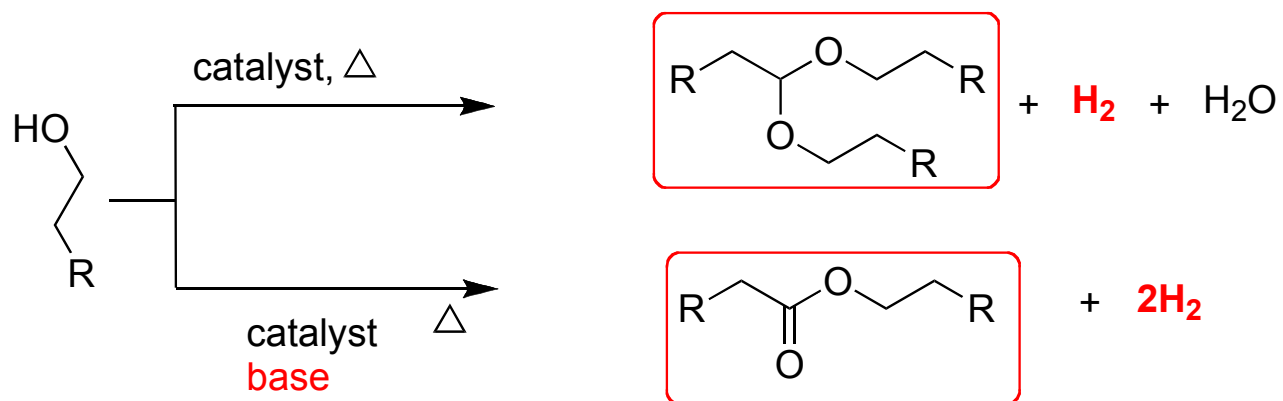


Mechanism of Cooperative H_2 Activation by Ru and Acridine

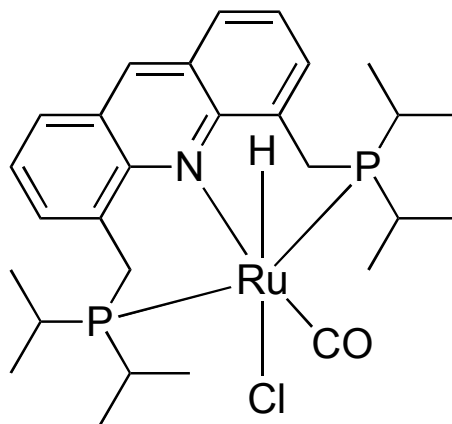




Acetals Directly From Alcohols With H_2 Liberation



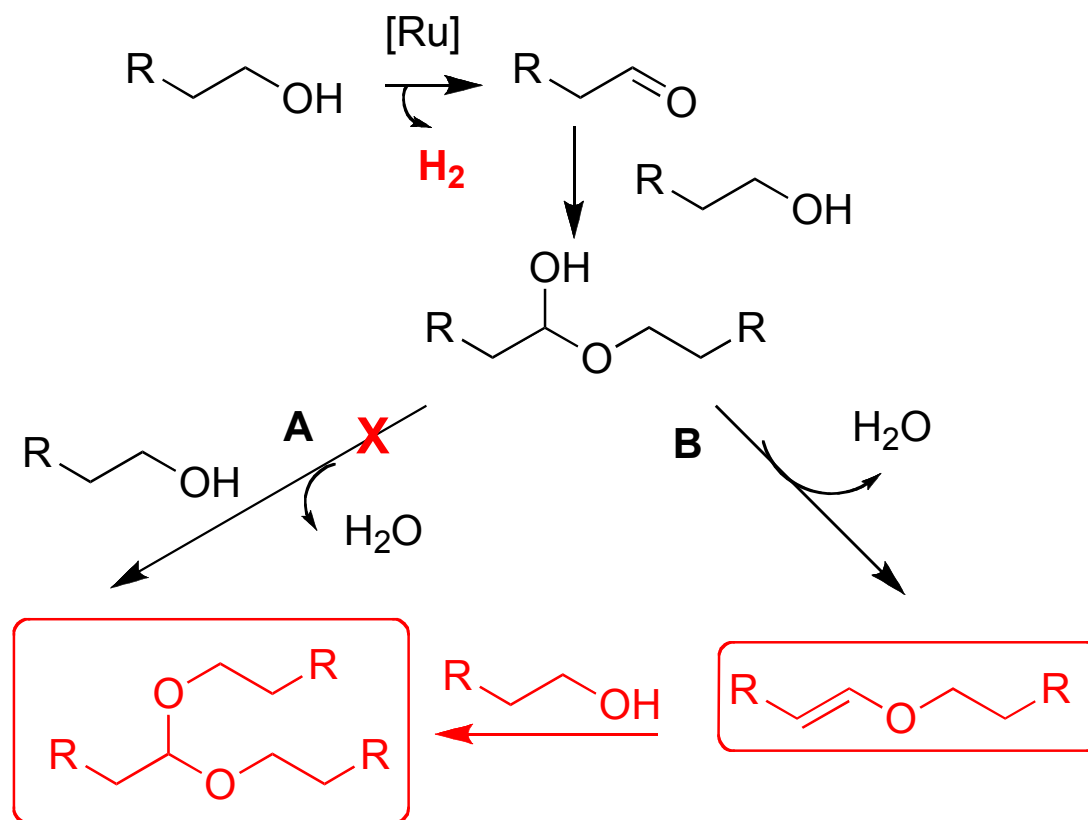
Catalyst:



C. Gunanathan

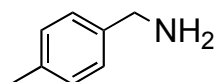
J. Am. Chem. Soc. **2009**, 131, 3146

Mechanism: enol ether intermediacy

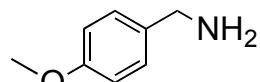


Enol ether intermediates detected
Benzyl alcohol does not yield acetals

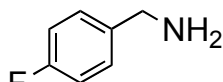
Primary Amines From Alcohols and Ammonia



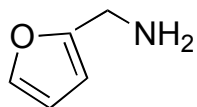
83%



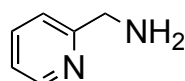
78%



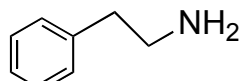
91%



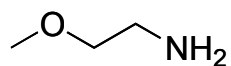
95%



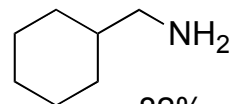
96%



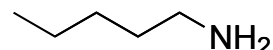
69%



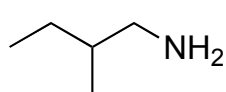
95%



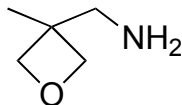
82%



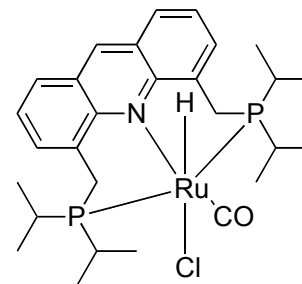
61%



68%



90%

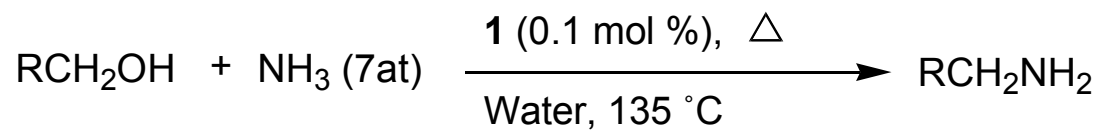


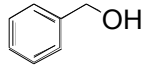
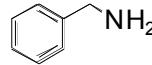
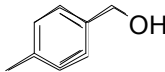
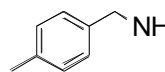
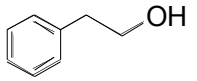
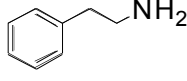
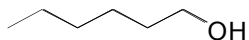
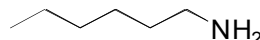
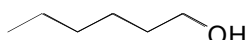
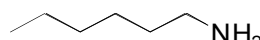
catalyst

C. Gunanathan

Angew. Chem. Int. Ed. **2008**, 47, 8661

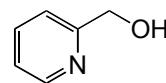
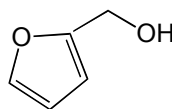
“On Water”



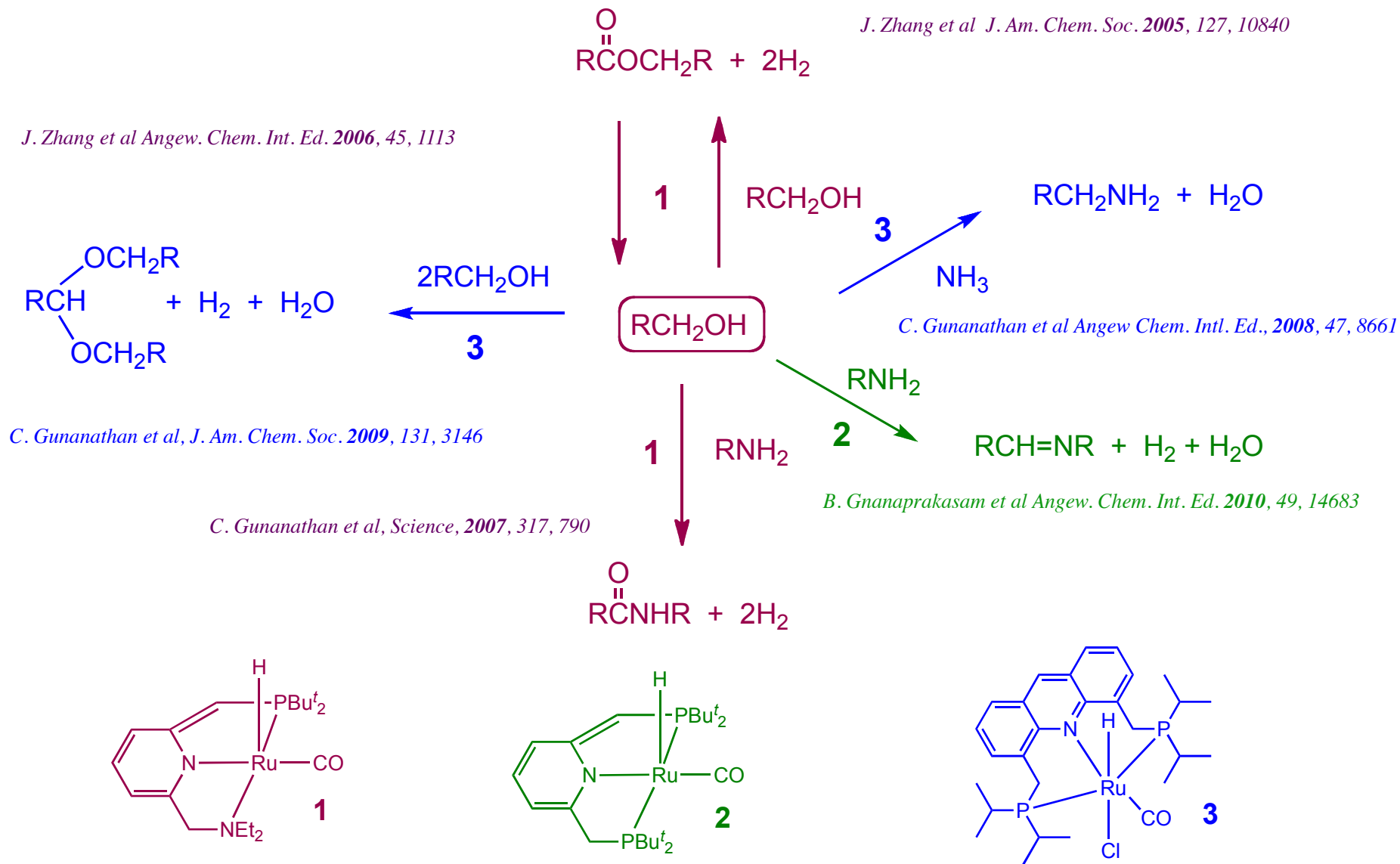
Entry	RCH ₂ OH	Time (h)	Convsn.	RCH ₂ NH ₂	Yield (%) [†]
1		18	100		95.4 (86)
2		18	100		91.7
3		36	100		80.4 [‡]
4		24	92.4		54.8*
5 [¶]		28	89.4		74.3

No reaction with the water soluble alcohols:

Higher selectivity to primary amine with hexanol, pentanol in water-dioxane



Choose Your (Alcoholic) Green Reaction





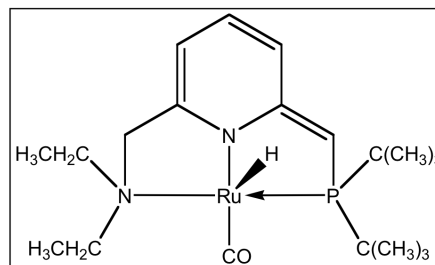
MILSTEIN CATALYST

metals · inorganics · organometallics · catalysts · ligands · custom synthesis · cGMP facilities · nanomaterials

The Newburyport Greater Chamber of Commerce “2008 Business of the Year”

Offers a “Breakthrough of the Year” The Runners-up. *Science* **2007**, 318, 1844-49.

and “Highlights of the Year 2007” *C&E News*, **2007**, 85 (52), 13-19.



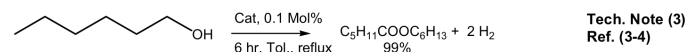
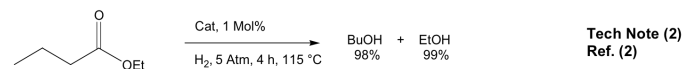
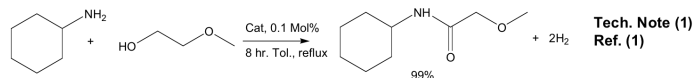
44-0091 Carbonylhydrido[6-(di-t-butylphosphinomethylene)-2-(N,N-diethylaminomethyl)-1,6-dihydropyridine]ruthenium(II), min. 98% [863971-63-5]

C₂₀H₃₅N₂OPRu; FW: 451.55; orange powdr.

100mg
500mg

Technical Notes:

1. Ruthenium catalyst for the direct synthesis of amides from alcohols and primary amines.
2. Ruthenium catalyst for the hydrogenation of esters in high yields under mild pressure and neutral conditions.
3. Ruthenium catalyst for the dehydrogenative coupling of alcohols to form esters in high yields under neutral conditions.



References:

1. *Science* **2007**, 317, 790
2. *Angew. Chem. Int. Ed.*, **2006**, 45, 1113.
3. *J. Am. Chem. Soc.*, **2005**, 127, 12429.
4. *J. Am. Chem. Soc.*, **2005**, 127, 10840.

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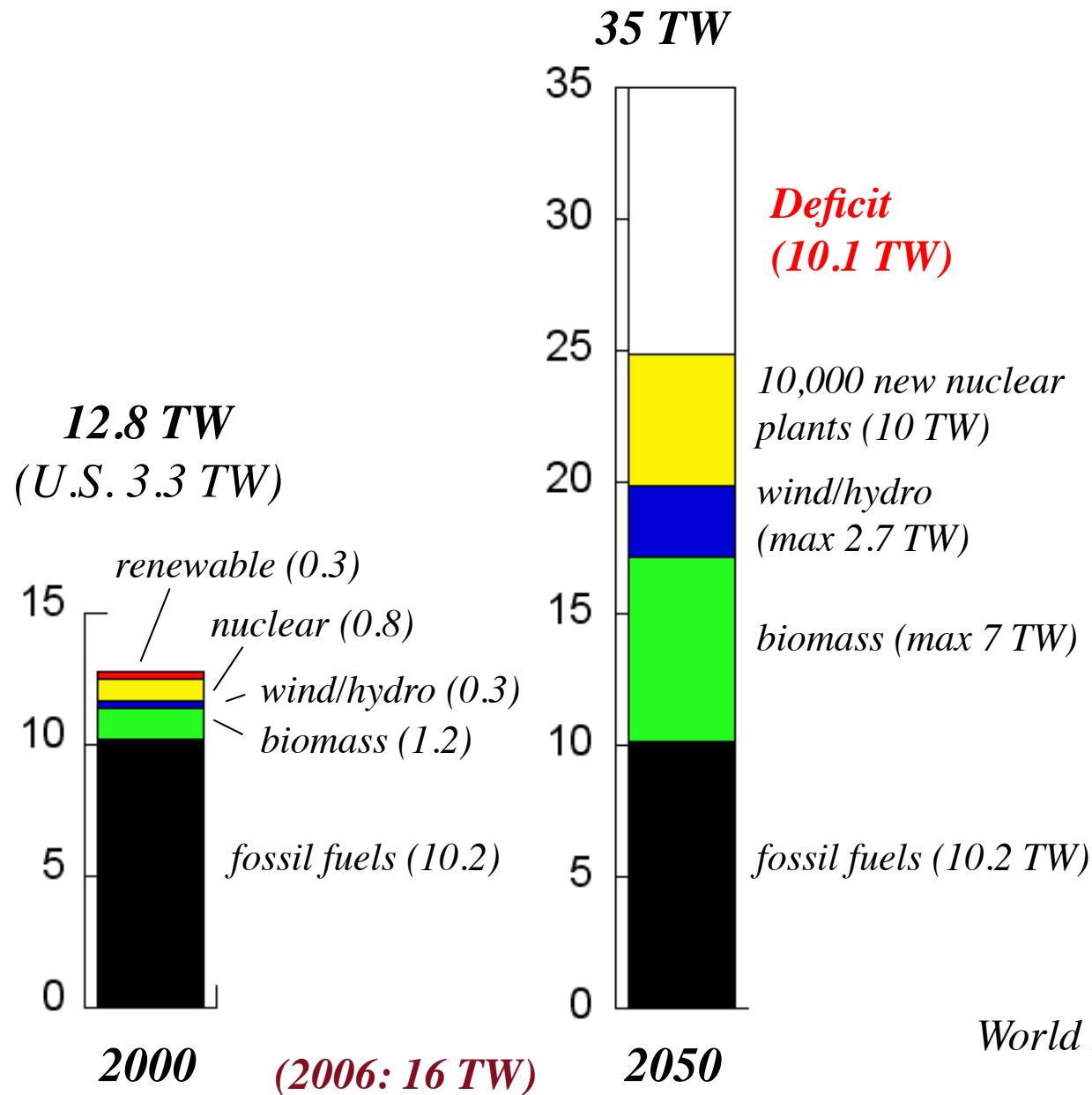
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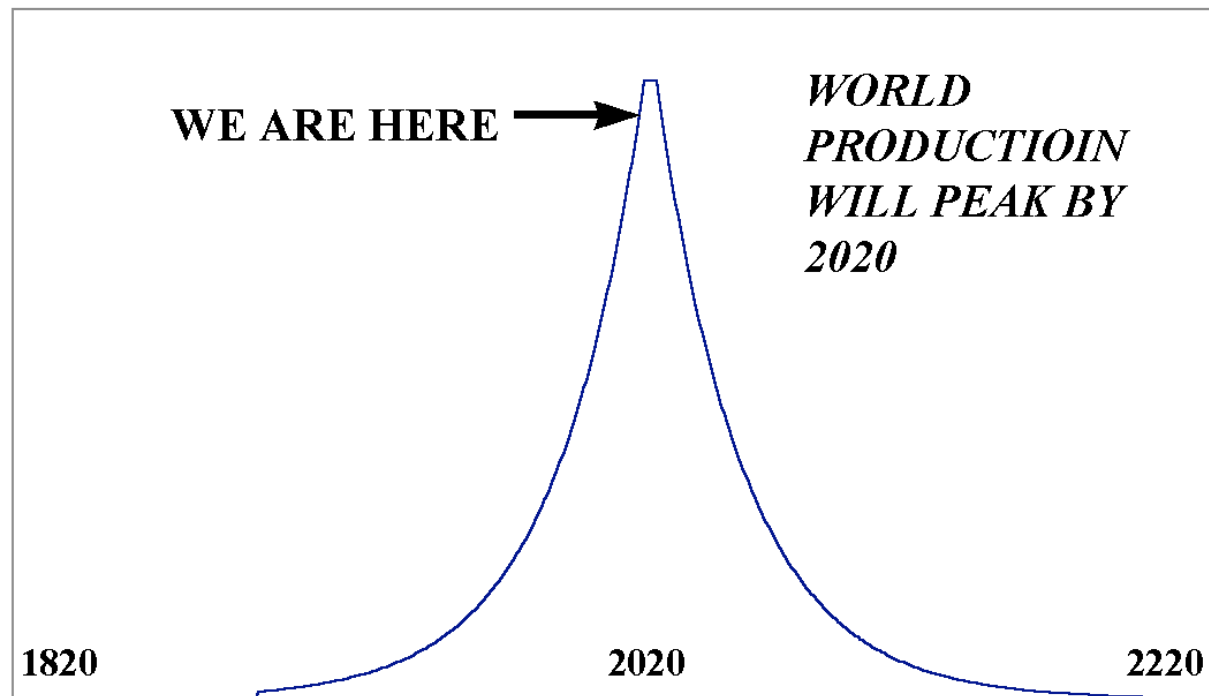
From Alcohol to Water?

Projected Global Energy Deficit



World Energy Assessment, 2000

THE OIL AGE: A BRIEF FLING IN HUMAN HISTORY



Source: INFORSE - International Network for Sustainable Energy
www.inforse.org/europe/dieret/WHY/why.html

Water Splitting

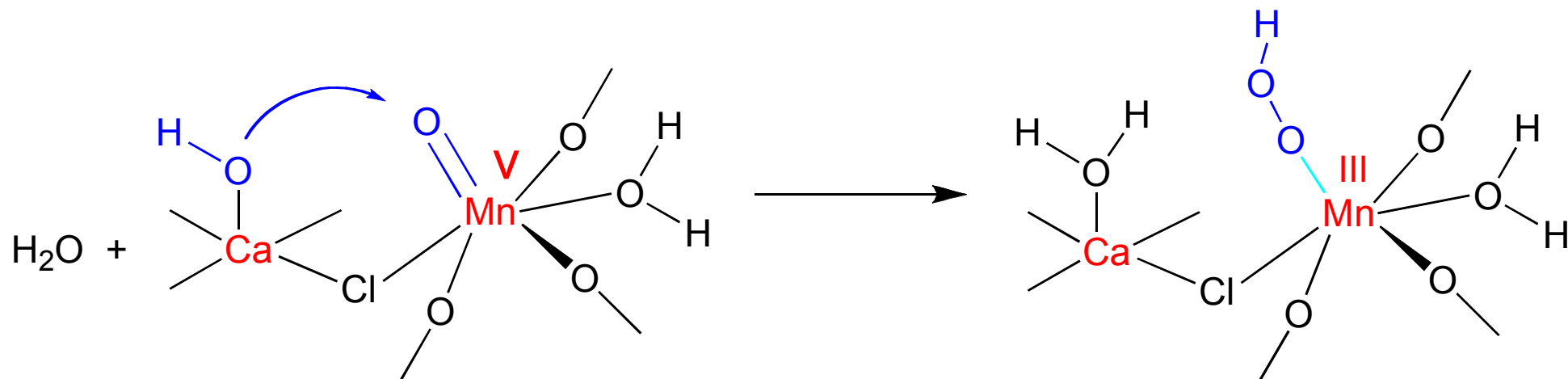


Bottleneck: O_2 generation



$E^0 = 1.23\text{V}$ (vs hydrogen electrode) at pH=1

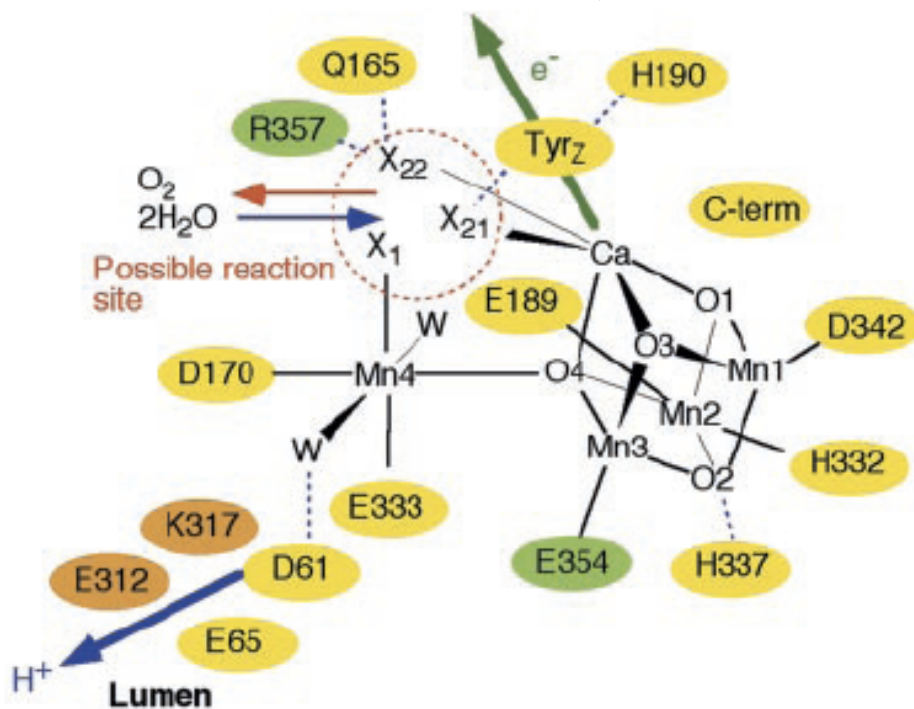
Postulated O-O Bond Forming Step in Photosystem II



Oxygen Evolving Complex (OEC)
consists of an oxo-bridged Mn_3Ca
cluster linked by a μ -oxo bridge to a
Mn site

X-ray: J. Barber *et al* *Science* **2004**, 303, 1831

Review: C.W. Cady, R. H. Crabtree, G. W. Brudvig
Coord. Chem. Rev. **2008**, 252, 444

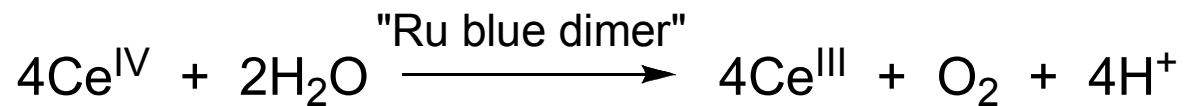
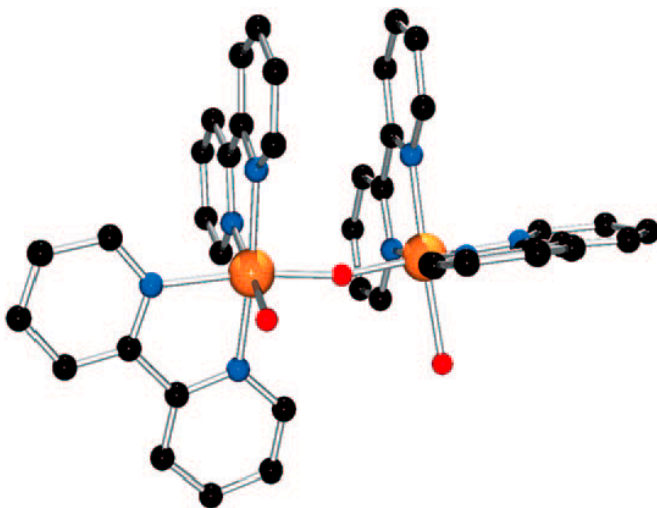


"Blue Dimer"



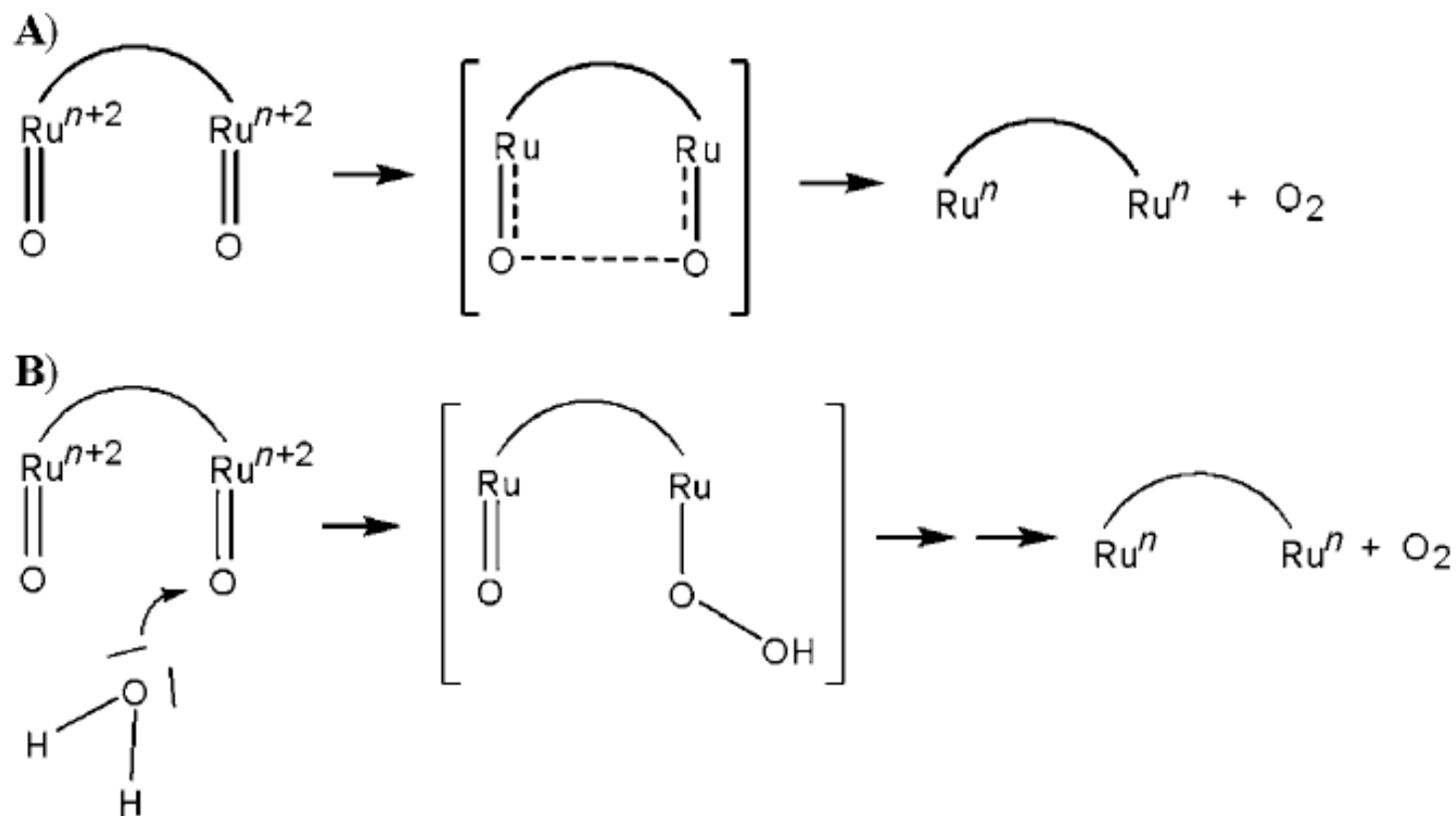
"Blue Dimer"

T. J. Meyer et al, *J. Am.Chem.Soc.* **1982**, 104, 4029



J. P. Collin and J. P. Sauvage, *Inorg. Chem.* **1986**, 25, 135

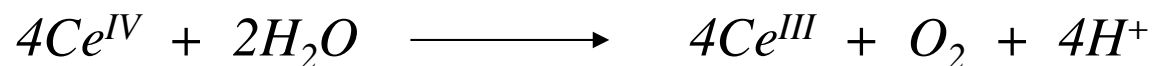
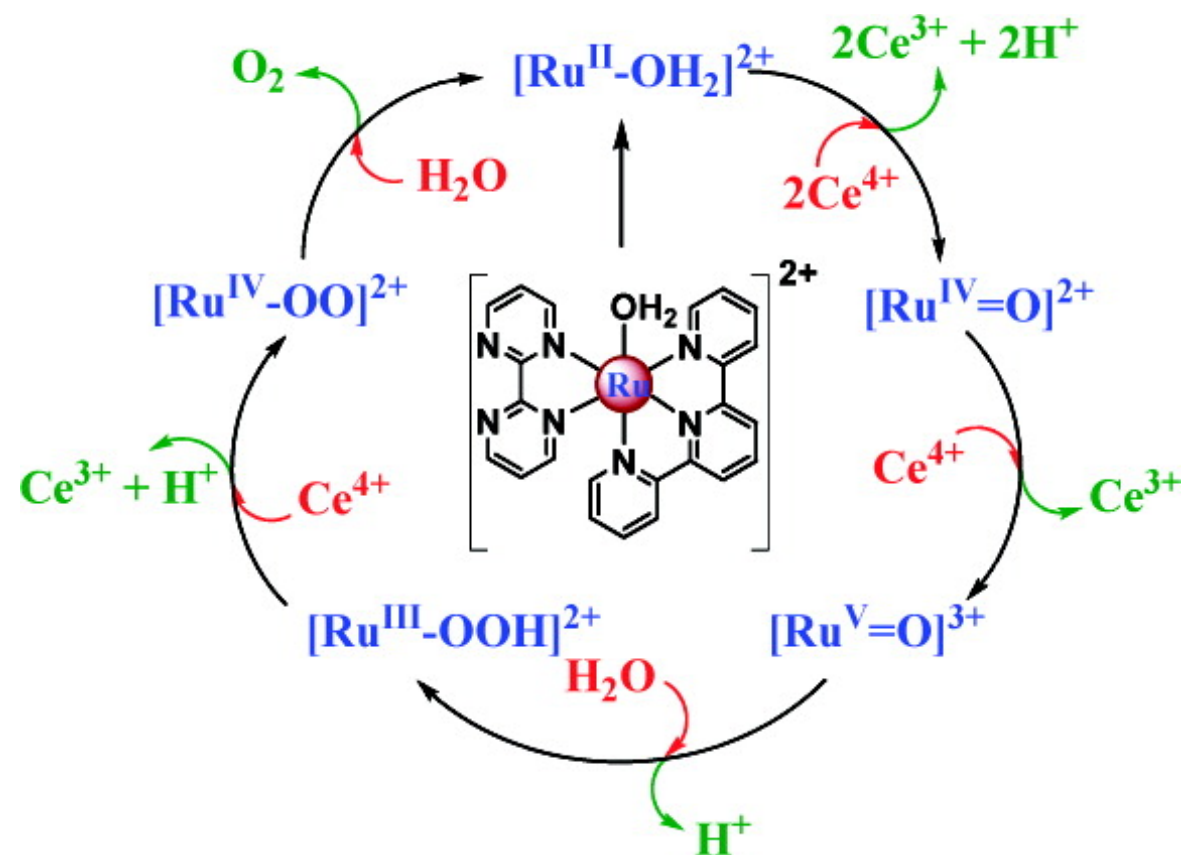
Suggested Mechanisms for O-O Bond Formation



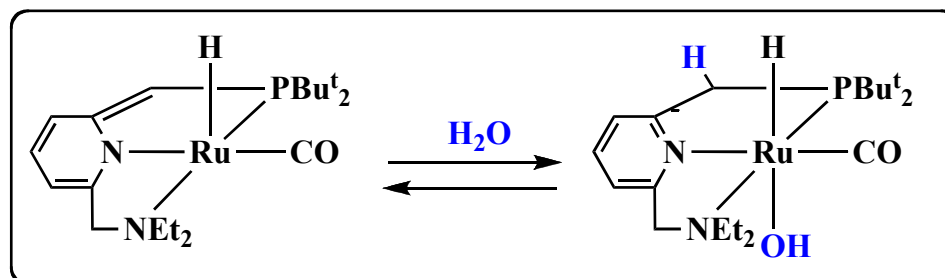
A. Llobet et al, Angew. Chem. Int. Ed. **2009**, 48, 2842

Intermolecular Mechanism B favored based on O-labelling: Hurst et al JACS, **2004**, 126, 9786

Suggested Mechanism for mono-Ru Catalyzed Water Oxidation by Ce^{4+}

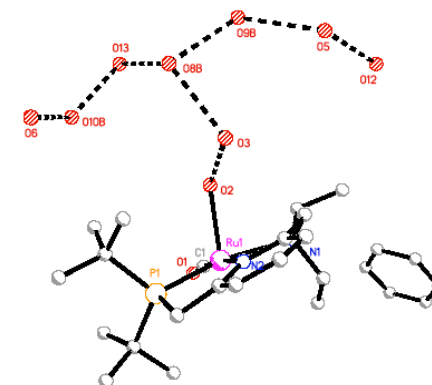
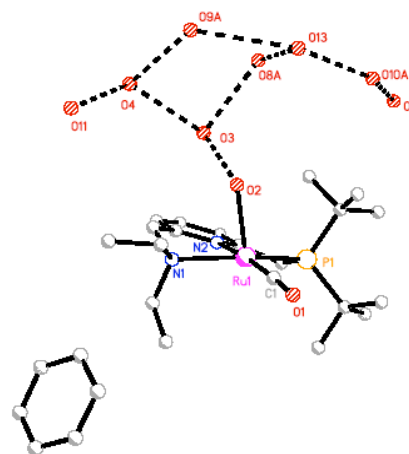
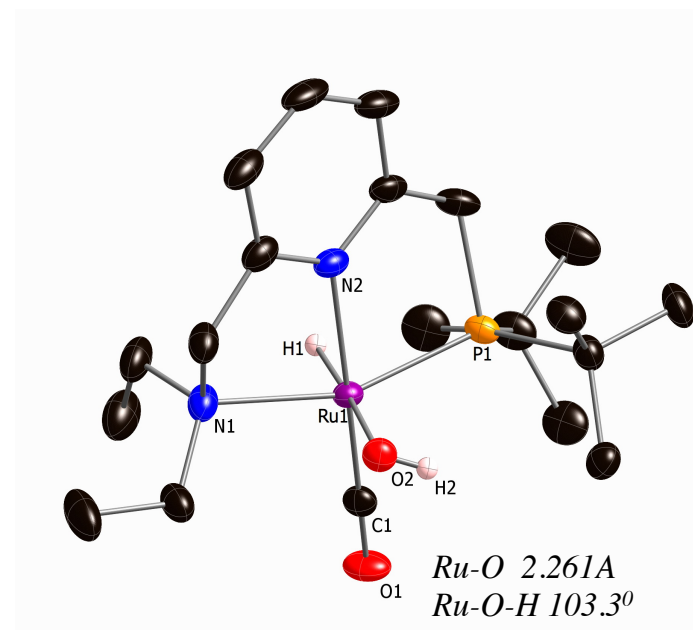
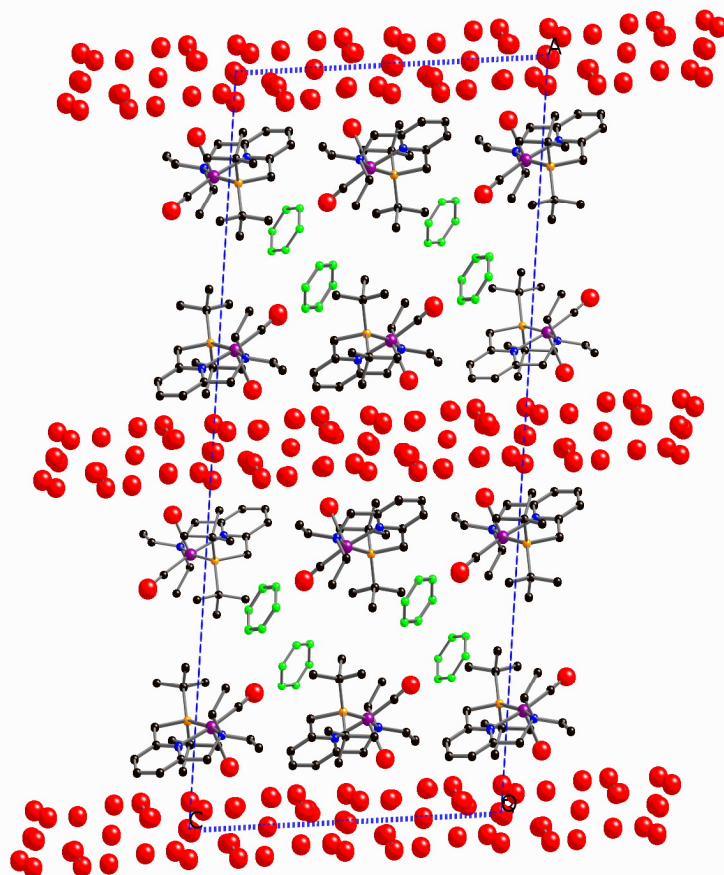


Metal - ligand cooperation in HO-H cleavage



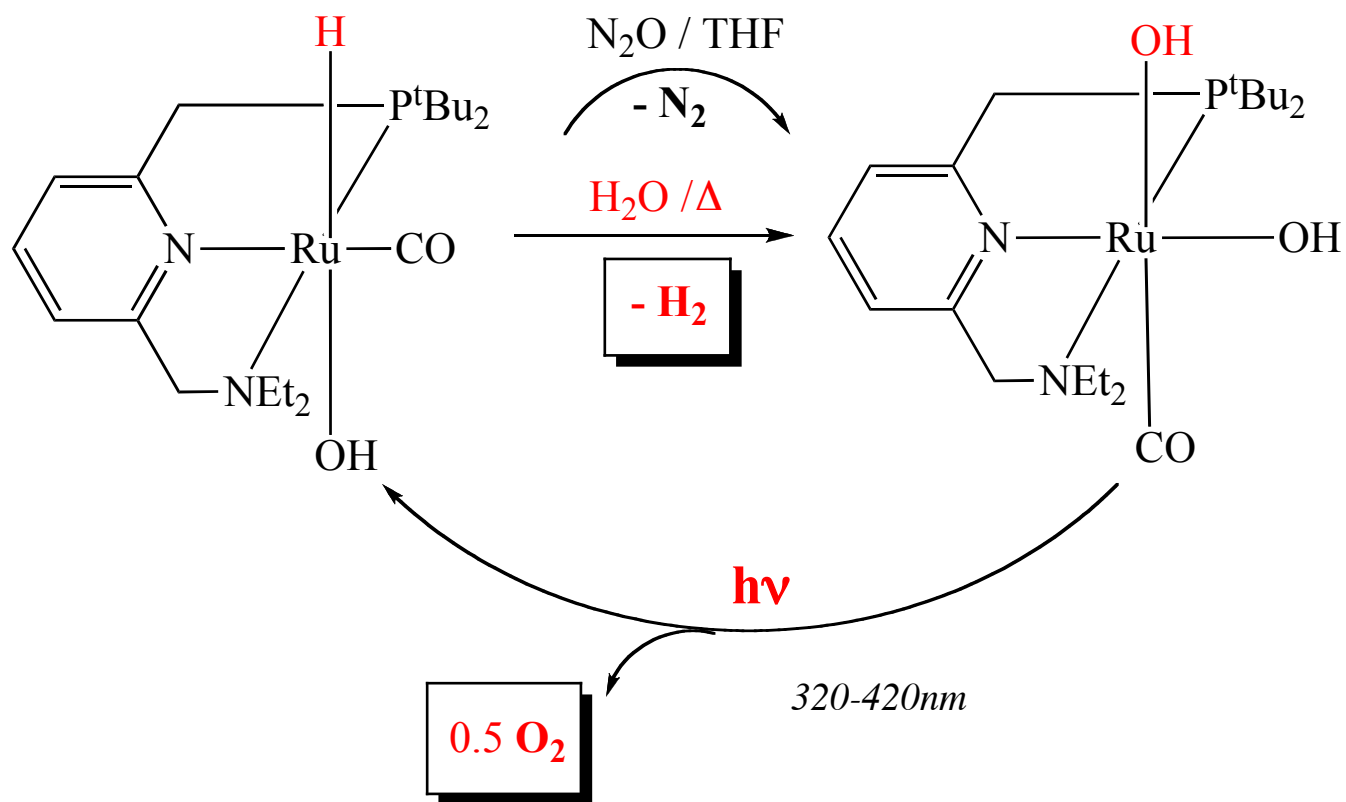
S. W. Kohl

No change in metal oxidation state

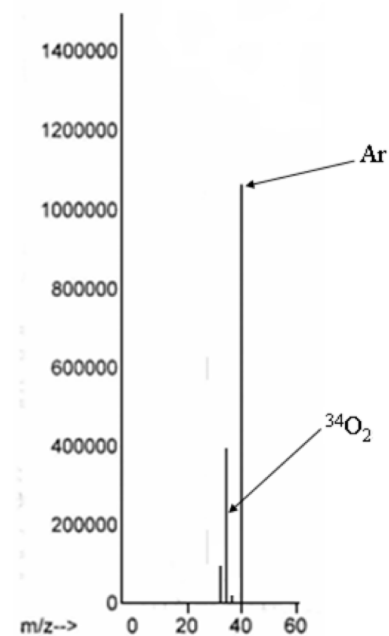
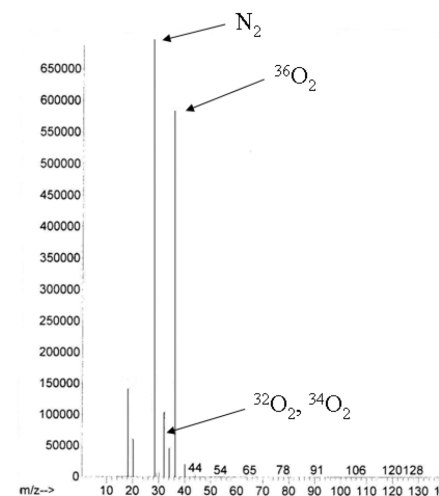
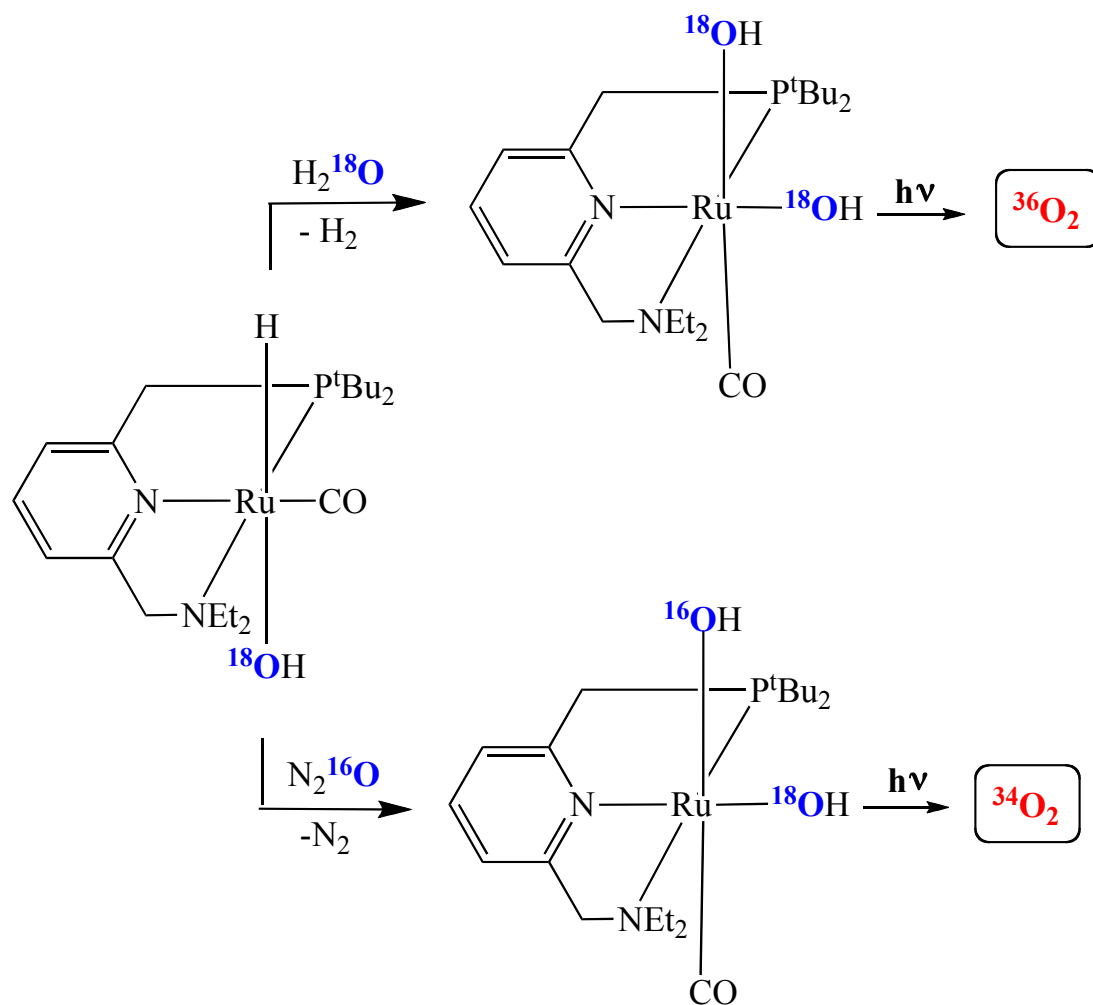


L. J. W. Shimon

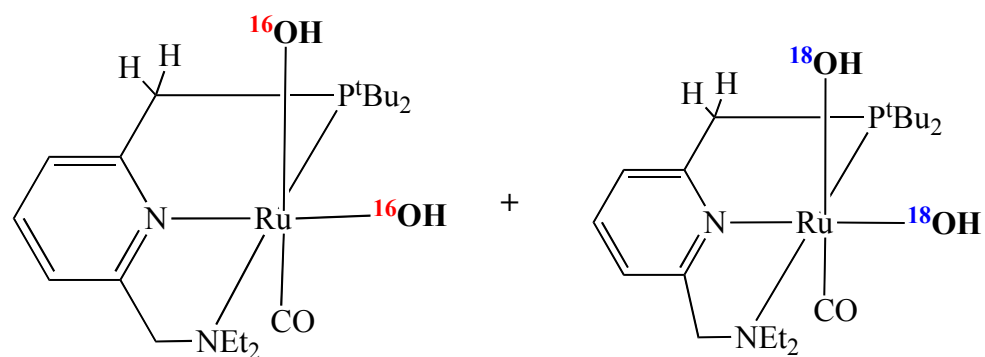
Consecutive Water Splitting



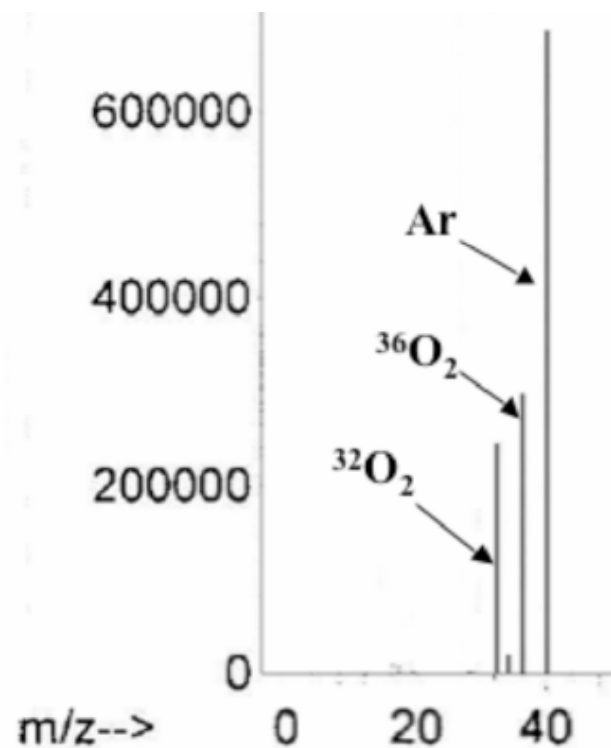
Isotopic Labelling Studies



No Cross-Over

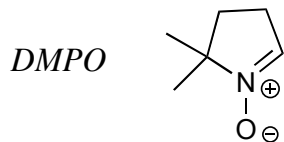


Intermediacy of H₂O₂ ?



Spin Trap Experiments: hydroxyl radicals detected; not involved in O_2 generation; not formed in presence of Catalase

DMPO-OH spin adduct formed by the irradiation of the dihydroxo complex



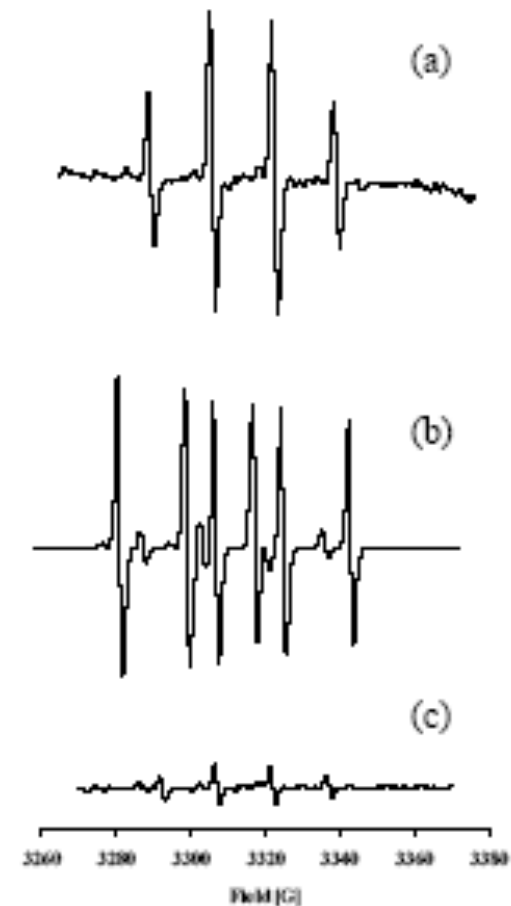
DMPO-CH₃ spin adduct by irradiation of the complex in presence DMSO

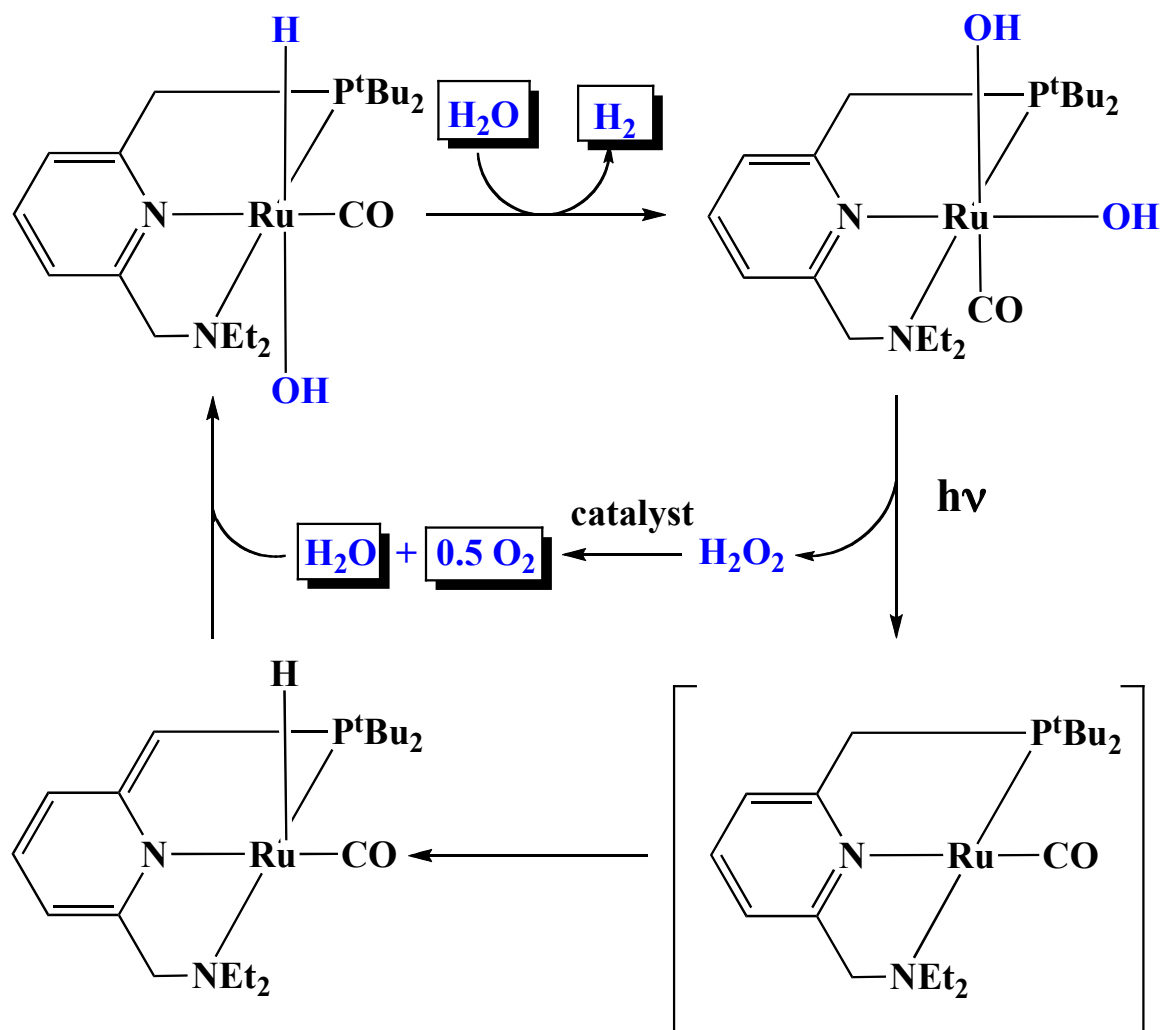
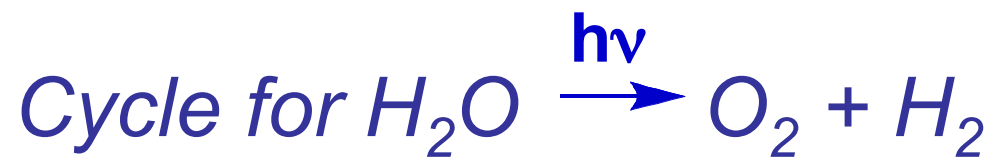
Irradiation in the presence of Catalase ($\sim 10^{-10}M$)

Lev Weiner

O_2 liberation not affected by addition of hydroxyl radical traps (butanol, THF)

Hydroxyl radicals (formed from H_2O_2 side reaction) not involved in O_2 formation.





S. W. Kohl, L. Weiner, L. Schwartsburd, L. Konstantinovski, L. J. W. Shimon, Y. Ben-David, M. A. Iron, D. Milstein

Science, 2009, 324, 74

Summary

Metals and Ligands Acting in Concert

Design of “green” catalytic reactions:

- * Coupling of alcohols to form esters and H_2*
- * Mild hydrogenation of esters*
- * Conversion of alcohols to acetals and H_2*
- * Selective synthesis of primary amines from alcohols and ammonia*
- * Coupling of alcohols with amines to form amides and H_2*

A new approach towards water splitting:

- * Consecutive thermal H_2 , light induced O_2 generation*
- * O-O bond formation: intramolecular, single metal center, $M=O$ not required*

Acknowledgements

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Dr. T. Schaub

L. Schwartzburd

Dr. J. Zhang

DFT calculations

Prof. J.M.L. Martin and group

Dr. M. Iron

Dr. R. Cohen

EPR

Dr. L. Weiner

NMR

Dr. L. Konstantinovski

X-ray

Dr. L. J.W. Shimon

Dr. G. Leitus

Dr. Y. Diskin-Posner

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DIP - German-Israeli Cooperation

PRF

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Kimmel Center for Molecular Design